



敬业集团  
JINGYE GROUP



BRITISH  
STEEL

半成品产品手册  
Semi-Finished  
Product Range

BUILDING STRONGER FUTURES

2020

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Deputy to the Eleventh National People's Congress  
Vice-chairman of Hebei Metallurgy Association  
Vice-chairman of Hebei Metallurgy Society of Ideological and Political Work  
Standing Director of Hebei Entrepreneur Association  
Master of EMBA in Tsinghua University





## 欢迎来到英国钢铁公司

英国钢铁公司是欧洲领先的钢铁制造商之一，每年生产约450万吨优质钢材。公司提供高品质的钢轨、型钢、异型钢、线材及各种钢材半成品，广泛应用于全球高端工业领域。

2020年3月，英国钢铁公司被中国知名跨行业集团公司 - 敬业集团收购，从此开启了公司的新篇章。

英国钢铁已经有150多年的光荣历史，我们坚信在接下来的岁月里能够继续创造辉煌。

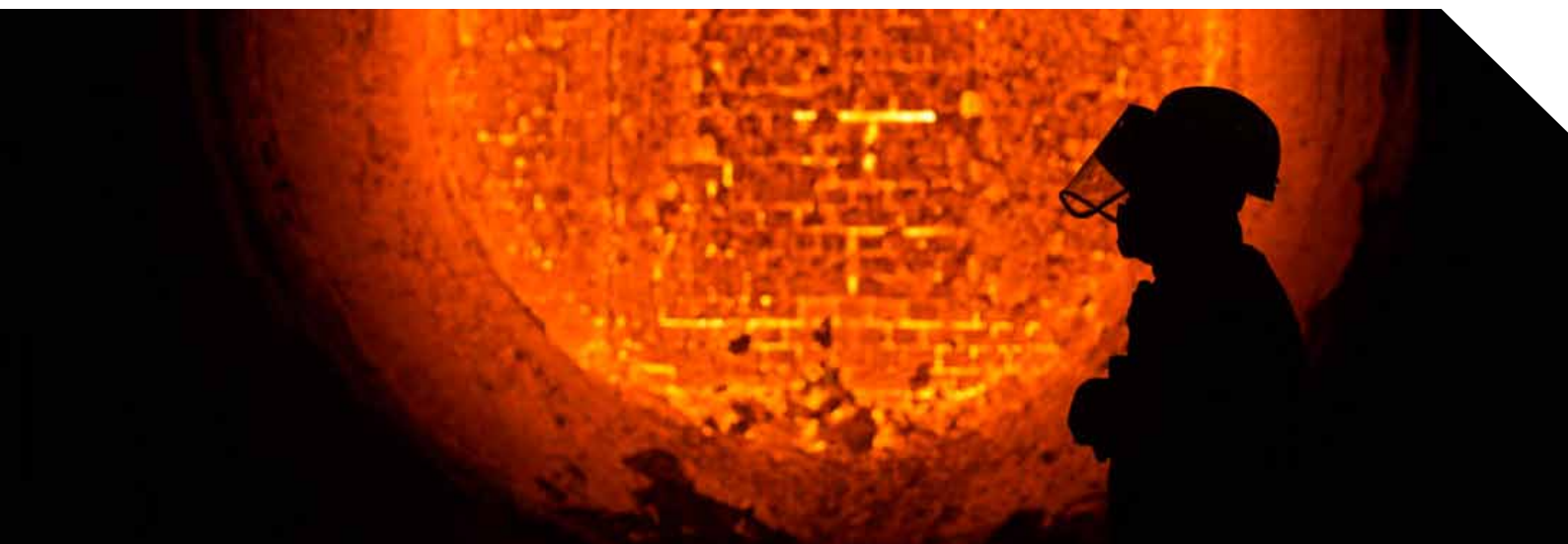


## WELCOME TO BRITISH STEEL

British Steel is one of Europe's leading steel manufacturers, producing around 4.5 million tonnes of quality steel products every year. We supply high-quality rail, sections, special profiles, wire rod and a variety of semi-finished products for some of the most demanding applications around the world.

In March 2020, we were bought by distinguished Chinese multi-industrial company Jingye Group, beginning a new chapter in British steelmaking.

Our steelworks have existed for around 150 years and we're excited about what we can collectively achieve to build a successful future for many years to come.



## 敬业集团简介

敬业集团是以钢铁为主业，兼营钢材深加工、国际贸易、粉末冶金3D打印、旅游、酒店的跨行业集团公司，现有员工27000名。

2019年集团销售收入1274亿元，上缴税金45.3亿元，在全国500强企业名列217位，中国制造业排名95位。2014年9月28日，重组内蒙古乌兰浩特钢铁有限责任公司；2020年3月9日正式收购英国钢铁公司，成为跨国企业集团。“敬业”商标是中国驰名商标，敬业品牌价值312.95亿元。

敬业集团是全球大型螺纹钢生产基地、国家高强钢筋生产示范企业、国家高新技术企业。成功开发了船板、桥梁板、高层建筑用钢、高强抗震螺纹钢、圆钢等系列高附加值品种钢，产品畅销国内，并出口到80多个国家和地区，应用于北京大兴国际机场、南水北调、石家庄地铁系统、雄安市民服务中心、文莱跨海大桥、巴基斯坦核电站等国内外重点工程建设中。被中国中铁、中国电建、中国路桥、中国建筑等多家央企列为优秀供应商。

敬业集团将认真贯彻党的十九大精神及习近平新时代中国特色社会主义思想，在各级党委、政府指引下，持续推进转型升级，坚持绿色发展高质量发展，按企业“四化”部署，打造中国建筑精品钢铁基地、循环经济示范园、钢材深加工基地与高新技术产业基地，做大钢材深加工、国际贸易、高科技、康养旅游四大板块，利用收购英钢契机，统筹国内外资源做全球钢材和金属制品供应服务商、全球小矿种及各种能源贸易商，朝着国内效益最好、国际一流的企业集团目标大步迈进！

## Jingye Group profile

Jingye Group is a multi-industry group mainly engaged in steel business, complemented by steel deep processing, international trade, powder metallurgy and 3D printing, tourism and hospitality businesses. It's currently staffed with 27,000 employees.

In 2019, the Group's sales revenue reached 127.4 billion yuan, and taxes paid amounted to 4.53 billion yuan. It ranks 217<sup>th</sup> among the top 500 companies in China and 95<sup>th</sup> in the manufacturing industry in China. On September 28, 2014, the Group reorganized Inner Mongolia Ulanhot Steel Co., Ltd.; On March 9, 2020, the Group became a multinational enterprise group with the acquisition of British Steel Limited. The "Jingye" trademark is a well known trademark in China, JINGYE brand value 31.295 billion yuan.

Jingye Group is a large global steel rebar production base, a national high-strength steel bar production demonstration enterprise, and a national high-tech enterprise. The Group has successfully developed a series of high value-added steels such as ship plates, bridge plates, high-rise building steels, high-strength seismic rebars and round steels. The products are sold well in China and exported to more than 80 countries and regions. They are applied to the construction of Beijing Daxing International Airport, South-to-North Water Diversion Project, Shijiazhuang Subway System, Xiong'an Citizen Service Center, Brunei Cross-sea Bridge, Pakistan Nuclear Power Plant and other key projects at home and abroad. The Group has been listed as an excellent supplier by many central enterprises, including China Railway, China Power Construction, China Road and Bridge and China Construction.

To conscientiously implement the spirit of the 19<sup>th</sup> National Congress of the Communist Party of China and Xi Jinping's thought of socialism with Chinese characteristics in the new era, the Group will continuously advance transformation and upgrading as guided by the Party committees and governments at all levels, and insist on green development and high-quality development. According to the corporate strategy of Intelligence, Customer Centralization Internationalization, and Asset Light Model, the Group will build a high-quality steel base in China, a demonstration park of circular economy, a steel deep processing base and a high-tech industry base. The Group will continually expand the four sectors of steel deep processing, international trade, high technology and recreational tourism, and integrate domestic and international resources via the acquisition of British Steel Limited. Giving full play to its role as a global supplier of steel and metal products, a global trader of small minerals and various energy sources, the Group will march toward the goal of the most economically-efficient enterprise in China and an international first-class enterprise!

## 市场应用

公司按照国际标准制造各种产品，广泛应用于各种行业和领域，为日新月异的世界作出了巨大贡献。

公司生产的钢材帮助建造了一些世界上最具标志性，且举世瞩目的项目，包括：

- 伦敦碎片大厦
- 伦敦横贯铁路
- 吉隆坡双子塔
- 伊斯坦布尔卡米利卡塔
- 纽约洋基体育场
- 海洋和谐号游轮

## THE MARKETS WE SERVE

Our wide range of products, manufactured to internationally recognised standards, are used in many markets and demanding applications, helping share the modern world we see around us every day.

Our steel has helped build some of the world's most iconic and awe-inspiring projects, including:

- The Shard, London
- Crossrail, London
- Petronas Towers, Kuala Lumpur
- Camlica Tower, Istanbul
- Yankees Stadium, New York
- Harmony of the Seas cruise ship

汽车领域  
Automotive



建筑行业  
Construction



能源和电力  
Energy & Power



施工与土方工程设备  
Construction & Earthmoving Equipment



国防与安全  
Defence & Security



Photo courtesy of Andrew Linnett/MOD

铁路  
Rail Infrastructure



消费品  
Consumer Goods



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## 钢材半成品

位于斯肯索普的长流程钢厂可生产各种钢材半成品，以满足客户生产长材、结构钢或一般工程产品的原料要求。

我们拥有钢包精炼炉和真空脱气设备。

通过这些生产流程，严格控制钢水的温度和化学成分，从而确保我们提供的各种材质满足客户最苛刻的要求。

我们生产连铸连轧的板坯、矩形坯和方坯。从钢包到中间包，再从中间包到结晶器全部是保护浇铸。完成连铸后，各产品附带唯一识别码，确保可被追溯。

英国钢铁公司的质量管理体系已通过ISO 9001:2015认证，环境管理体系已通过ISO 14001:2015认证。炼钢和连铸工艺已通过ABS, BV, CCS, DNV, LRS和RINA船级社认证。

除了能够检测钢材的化学成分和偏析外，公司有设备完善的实验室，可以根据需要进行其他测试。

## ABOUT SEMI-FINISHED PRODUCTS

**Our integrated steelmaking site at Scunthorpe produces a variety of semi-finished products to suit our customers' rolling requirements for long, structural or general engineering products.**

Our steel is produced through the basic oxygen steelmaking (BOS) process, and can then be refined as appropriate in a ladle arc furnace and vacuum degasser facilities.

These processes control the steel temperatures and chemistries extremely tightly, ensuring our wide range of steel grades meet the most demanding customer requirements.

Our slabs, blooms and billets are continuously cast in sequences and the steel is fully shrouded between the ladle and the tundish and for slabs and blooms, between tundish and mould. Hood cooling may also be used for slabs and blooms to remove hydrogen, depending on the hydrogen content and specification required. On completion, our billets are identified to cast level, while blooms and slabs are uniquely-identified to ensure traceability.

British Steel is accredited to both ISO 9001:2015 for our quality management system and ISO 14001:2015 for our environmental management system. Our steelmaking and casting processes also hold ABS, BV, CCS, DNV, LRS and RINA shipbuilding accreditations.

In addition to verifying the chemical composition and segregation of our steel, we have well-equipped laboratories onsite where other tests can be conducted as required.



# 1 板坯 — SLABS





## 1 板坯 SLABS

我们的板坯适合生产中板、热卷、建筑型钢和一般工程用钢。

Our steel slabs are suitable for rolling to reversing mill plate, hot rolled coil and structural sections for a range of structural and general engineering applications.

### 尺寸 Dimensions

	厚度 Thickness			
	mm		225	298
宽度 Width		in	9	12
	800	31 1/2		
	1,095	43 1/8		
	1,270	50		
	1,425	56 1/8		
	1,525	60		
	1,540	60 5/8		
	1,605	63 3/16		
	1,820	72 2/3		
	1,970	77 9/16		

尺寸 Dimensions	测量值 Measurement
最小长度 Length min	6,900mm
最大长度 Length max	10,500mm
单根最大重量 Piece weight max	34.5t

### 证书

根据EN 10204标准轧制的产品，会出据质量证书，其中以下元素将在连铸时进行常规检测分析：

### Documentation

Inspection certificates will be supplied for products being rolled in accordance with EN 10204, with the following elements being routinely analysed at cast level:

元素 Element	小数点后的记录位数 No. of reported digits after decimal point
C, Si, Mn	2
P, S, Al(t), V, Ti, Nb, Sn, Mo, Co, Ca, Cu, Ni, Cr, N <sub>2</sub>	3
B	4

### 定制板坯，满足您的轧制要求

我们提供的板坯可定制，以更好适应您产品的特点，使您的产品满足相应的国家和国际标准。

### Bespoke slabs for your rolling needs

Our slabs can be tailored to best meet the attributes of your products and help you meet the appropriate national and international standards. Please contact us to discuss your requirements.

应用 Application	标准 Standard
结构钢 Structural steel	适合轧制欧标产品 Suitable for rolling to EN 10025 e.g. S235, S275, S355
结构钢 Structural steel	适合轧制美标产品 Suitable for rolling to ASTM e.g. A36, A992, A572 gr 50
低碳热卷 Low carbon hot rolled coil	适合轧制欧标产品 Suitable for rolling to EN 10111

## 5.1 板坯 SLABS

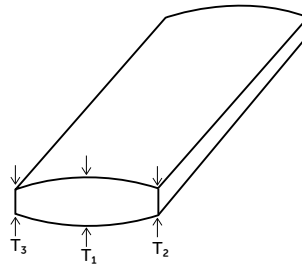
### 公差 Tolerances

公差 Tolerance	测量值 (所有板坯尺寸) Measurement (all section sizes)
厚度 Thickness	+ / - 5mm
宽度 Width	+ / - 20mm (last in sequence + 20mm / - 45mm)
长度 Length*	+ / - 100mm

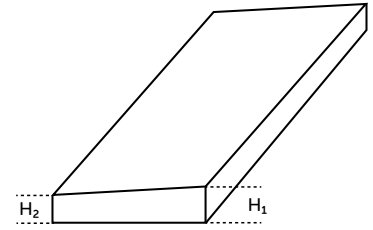
**Notes:**

\*每浇次每流允许3支短尺

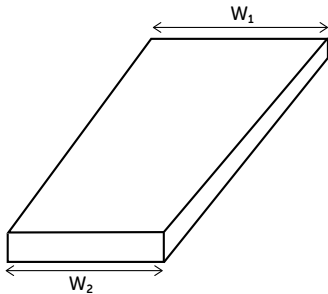
\*Shorts allowance up to 3 pieces per strand per sequence



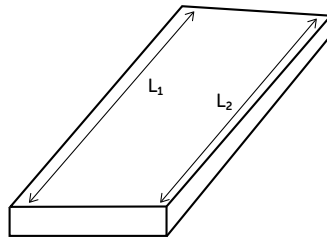
厚度变化  
Thickness variance  
 $T_1 - (T_2 + T_3) / 2 \leq 5\text{mm}$



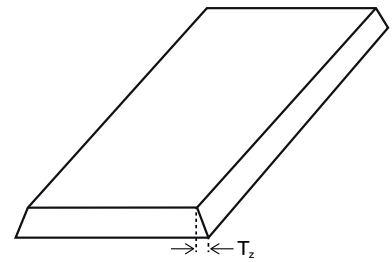
厚度变化  
Thickness variance  
 $H_1 - H_2 \leq 5\text{mm}$



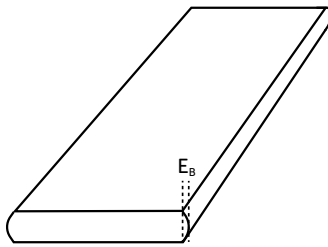
锥度  
Taper  
 $W_1 - W_2 \leq 15\text{mm}$



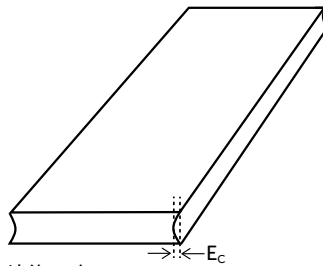
方形  
Squareness  
 $L_1 - L_2 \leq 25\text{mm}$



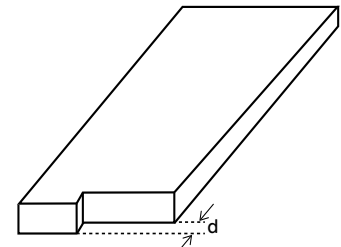
梯形缺陷  
Trapezoid  
 $T_2 \leq 10\text{mm}$  (each side)



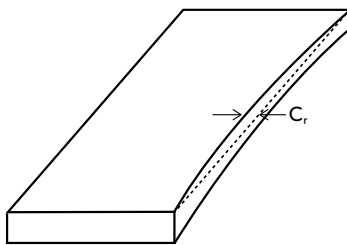
边缘鼓肚  
Edge bulge  
 $E_b \leq 10\text{mm}$



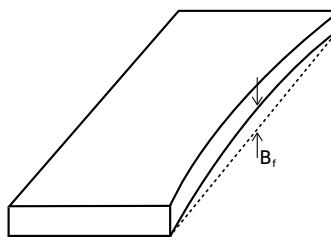
边缘凹陷  
Edge concavity  
 $E_c \leq 10\text{mm}$



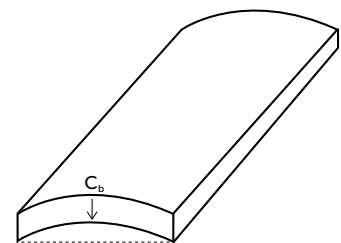
切口台阶  
Step cuts  
 $d \leq 10\text{mm}$



镰刀弯  
Camber  
 $C_r \leq 5\text{mm/m}$



凹陷不平度  
Bow flatness  
 $B_r \leq 5\text{mm/m}$



截面弯曲度  
Cross bow / concavity  
 $C_b \leq 5\text{mm/m}$

**数量**

名义订单采用280公吨倍数。

订单总数量+ / -10%。

**Quantity**

Nominal order in 280 metric tonne multiples.

Overall order quantity + / - 10%.

# 2 矩形坯 BLOOMS





## 2 矩形坯 BLOOMS

矩形坯的横截面为矩形，应用于结构钢、钢轨和线材生产。

Our steel blooms have a rectangular cross-section and are suitable for structural, rail and wire rod applications.

### 表面质量

矩形坯以铸坯状态交货，有表面氧化皮。在存储和运输过程中可能会发生表面生锈现象。外表面无纵向和横向裂纹，线状，起皱，气孔和炉渣夹杂物等缺陷。

### Surface quality

Blooms are supplied in 'as-cast' condition with normal levels of scale. Superficial surface corrosion may occur during storage and shipping. The external surface will be free from longitudinal and transverse cracks, slivers, corrugation, gas cavities and slag inclusions.

通过火焰切割方式提供短尺坯。

Blooms are flame-cut to length.

### 尺寸 Dimensions

		厚度 Thickness (mm)		
		231	254	309
宽度 Width (mm)	283			
	330			
	360			
	486			

尺寸 Dimensions	测量值 Measurement (mm)
最小长度 Length min	4,000
最大长度 Length max	9,600

注：  
各个矩形坯的重量是根据标明的尺寸计算得出。

**Notes:**  
Individual bloom weights are calculated from the declared dimensions.

### 公差 Tolerances

#### 尺寸 Size

公差 Tolerance	测量值 (所有截面尺寸) Measurement (all section sizes)
厚度 Thickness	+ / - 8mm
宽度 Width	+ / - 8mm
长度 Length*	+ / - 120mm

注：  
允许提供短尺产品，最多为客户要求的95%。

**Notes:**  
\*Shorts allowance up to 5% of blooms down to customers' minimum length.

#### 外观 Shape

公差 Tolerance	测量值 (所有截面尺寸) Measurement (all section sizes)
平直度 Bloom straightness	长度的0.5% 0.5% of length
菱形 Rhomboidity	对角线公称长度10mm 10mm of nominal length diagonal
弯曲度 Twist	每米最大1°，每个长度最大4° 1° max per metre with max 4° per length
凹凸性 Concavity/convexity	最大厚度和宽度的+/- /1.5% + / - 1.5% of thickness and width max
切割平直度 Cut straightness	裁切长度的3% 3% of length of cut

注：  
通常产品符合公差范围，任何导致产品质量下降的事故将及时调查与解决，确保满足订单要求。

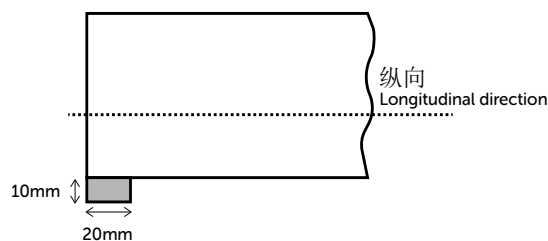
**Notes:**  
These features are not measured on a regular basis but standard caster output is within the above tolerances. Incidents which lead to a deterioration in quality of caster output would prompt investigation into suitability of cast product for intended orders.

## 2 矩形坯 BLOOMS

### 矩形坯端部 Bloom ends

矩形坯将按“切割”状态提供，并带有火焰切割端。  
Blooms will be supplied 'as-cut' with flame cut ends.

切面 Cutting fin	mm
宽度 Width	≤ 20mm
厚度 Thickness	≤ 10mm



### 数量

要求为280公吨的整数倍。溢短装：+ / -10%。

### Quantity

Nominal order in 280 metric tonne multiples. Overall order quantity + / - 10%.

### 证书

根据EN 10204标准轧制的产品，会出据质量证书，其中以下元素将在连铸时进行常规检测分析：

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P, S, Al(t), V, Ti, Nb, Sn, Mo, Co, Ca, Cu, Ni, Cr, N <sub>2</sub>	3
B	4

### 定制矩形坯，满足您的轧制要求

我们提供的矩形坯可定制，以更好适应您产品的特点，使您的产品满足相应的国家和国际标准。

### Bespoke blooms for your rolling needs

Our blooms can be tailored to best meet the attributes of your products and help you meet the appropriate national and international standards. Please contact us to discuss your requirements.

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结构钢 Structural steel	适合轧制美标产品 Suitable for rolling to ASTM e.g. A36, A992, A572 gr 50



3 方坯  
— BILLETS





### 3 方坯 BILLETS

方坯的横截面为正方形，适用于钢筋、结构钢、低碳和拉拔等用途。

Our steel billets have a square cross-section and are suitable for steel-reinforcement, structural, low-carbon and drawing applications.

#### 尺寸 Dimensions

尺寸 Dimension	测量值 Measurement (mm)
宽度和厚度 Width and thickness	140 x 140
宽度和厚度 Width and thickness	180 x 180

尺寸 Dimension	测量值 Measurement (mm)
最小长度 Length min	8,000
最大长度 Length max	14,000

#### 公差 Tolerances

截面

测量截面中间的S1和S2（首选方法）

偏菱形

测量对角线D1和D2

对角线差D1-D2

#### Section overall

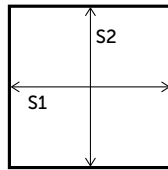
Measure section mid-face S1 and S2 (preferred method)

#### Rhomboidity

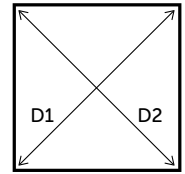
Measure diagonal D1 and D2

Diagonal difference D1 - D2

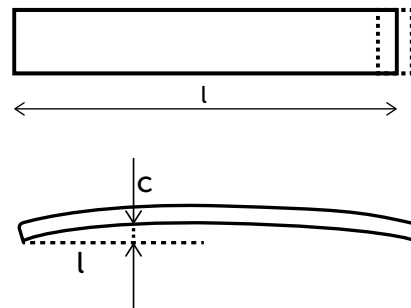
截面 Section	mm
140mm	- 3 / + 5
180mm	-2 / + 6



截面 Section	测量量 Measurement
140mm	10mm 最大 max
180mm	14mm 最大 max
所有 All	3° 最大 max



公差 Tolerance	测量值（所有截面尺寸） Measurement (all section sizes)
长度* Length*	+ / - 100mm
平直度** Straightness**	10mm / m 或整体长度最大100mm 10mm/m or 100mm max on overall length



注:

\*允许提供短尺产品，最多为客户要求最小长度的95%。

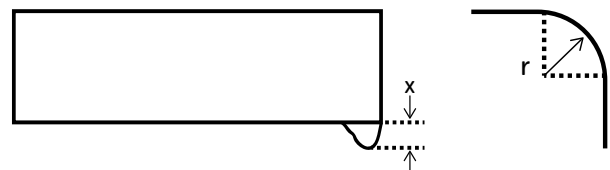
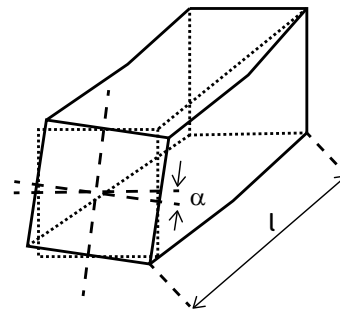
\*\*测量间隙从坯料平面或两端拉直的线的长度。

Notes:

\*Shorts allowance up to 5% of billets down to customers' minimum length.

\*\*Measure gap from flat surface or wire stretched end-to-end.

公差 Tolerance	测量值（所有截面尺寸） Measurement (all section sizes)
弯曲度 Twist	整个长度最大3° 3° max on overall length
毛刺/火焰切割毛刺 Fash/flame cutting burr	x = 10mm max
圆角半径 Corner radius	r = 4mm



### 3 方坯 BILLETS

#### 数量

要求为280公吨的整数倍。溢短装+ / -10%。

#### Quantity

Nominal order in 280 metric tonne multiples.  
Overall order quantity + / - 10%

#### 证书

根据EN 10204标准轧制的产品，会出据质量证书，其中以下元素将在连铸时进行常规检测分析：

#### Documentation

Inspection certificates will be supplied for products being rolled in accordance with EN 10204, with the following elements being routinely analysed at cast level:

元素 Element	小数点后的记录位数 No. of reported digits after decimal point
C, Si, Mn	2
P, S, Al(t), V, Ti, Nb, Sn, Mo, Co, Ca, Cu, Ni, Cr, N <sub>2</sub>	3
B	4

#### 定制方坯，满足您的轧制要求

我们提供的方坯可定制，以更好适应您产品的特点，使您的产品满足相应的国家和国际标准。

#### Bespoke billets for your rolling needs

Our billets can be tailored to best meet the attributes of your products and help you meet the appropriate national and international standards. Please contact us to discuss your requirements.

应用 Application	标准 Standard
结构钢 Structural steel	适合轧制欧标产品 Suitable for rolling to EN 10025 e.g. S235, S275, S355
结构钢 Structural steel	适合轧制美标产品 Suitable for rolling to ASTM e.g. A36, A992, A572 gr 50
高强度螺纹钢 Plain and deformed reinforcement bar	多标准 Various
低碳线材 Low carbon wire rod	多标准 Various



# 4 联系方式

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## CONTACTS



## 4 联系方式 CONTACTS

如果您想进一步了解产品范围或想得到帮助，请联系。

此处列出的联系方式在本文发布时是正确的。您所在地最近和最新联系方式，请访问

[britishsteel.co.uk/locations](http://britishsteel.co.uk/locations)。

If you want to find out more about our product range and how we can help you, please get in touch.

The contact details listed here are correct at the time of publication. For the latest details of your nearest location, please visit [britishsteel.co.uk/locations](http://britishsteel.co.uk/locations).

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注 NOTES

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