

绿色敬业 精品敬业 诚信敬业

Environmental Jingye, Quality Jingye, Integrity Jingye

Near to Taihang Mountain and close to Hutuo River; be born in the sacred place of revolution and take root in old revolutionary base area. A spirit makes you change the world; the fertile soil gives you endless life.....



- 集团公司 Group
- 1 集团简介 Group Profile
- 2 领导关怀 Leadership Concern
- 3 资质荣誉 Honors
- 4 企业文化 Enterprise Culture
- 5 国际合作 International Cooperation
- 6 国内布局 Domestic Strategy
- 环境保护 Environmental Protection
- 节能减排 Energy Conservation and Emission Reduction
- 敬业冶炼 Jingye Smelting
- 敬业炼钢 Jingye Steel-making
- 敬业轧钢 Jingye Steel Rolling
- 英钢产品 British Steel Products
- 参建工程 Participation Projects
- 产品目录 Product Contents
- 钢材深加工 Deep processing of steel
- 敬业高科技 JingyeTech
- 驻京总部 Beijing Headquarter of Jingye Group
- 康养旅游 Recreational Tourism
- 酒店服务 Hotel Service
- 敬业医药 Jingye Medical
- 发展愿景 Development Vision
- 联系方式 Contact



敬业集团董事长
李赶坡

第十一届全国人大代表
河北省冶金行业协会副会长
河北省冶金政研会副会长
河北省企业家协会副会长
清华大学高级工商管理硕士

Li Ganpo, Chairman of the Board of Jingye Group

Deputy to the Eleventh National People's Congress
Vice-chairman of Hebei Metallurgy Association
Vice-chairman of Hebei Metallurgy Society of Ideological and Political Work
Vice President of Hebei Entrepreneur Association
Master of EMBA in Tsinghua University

敬业集团简介

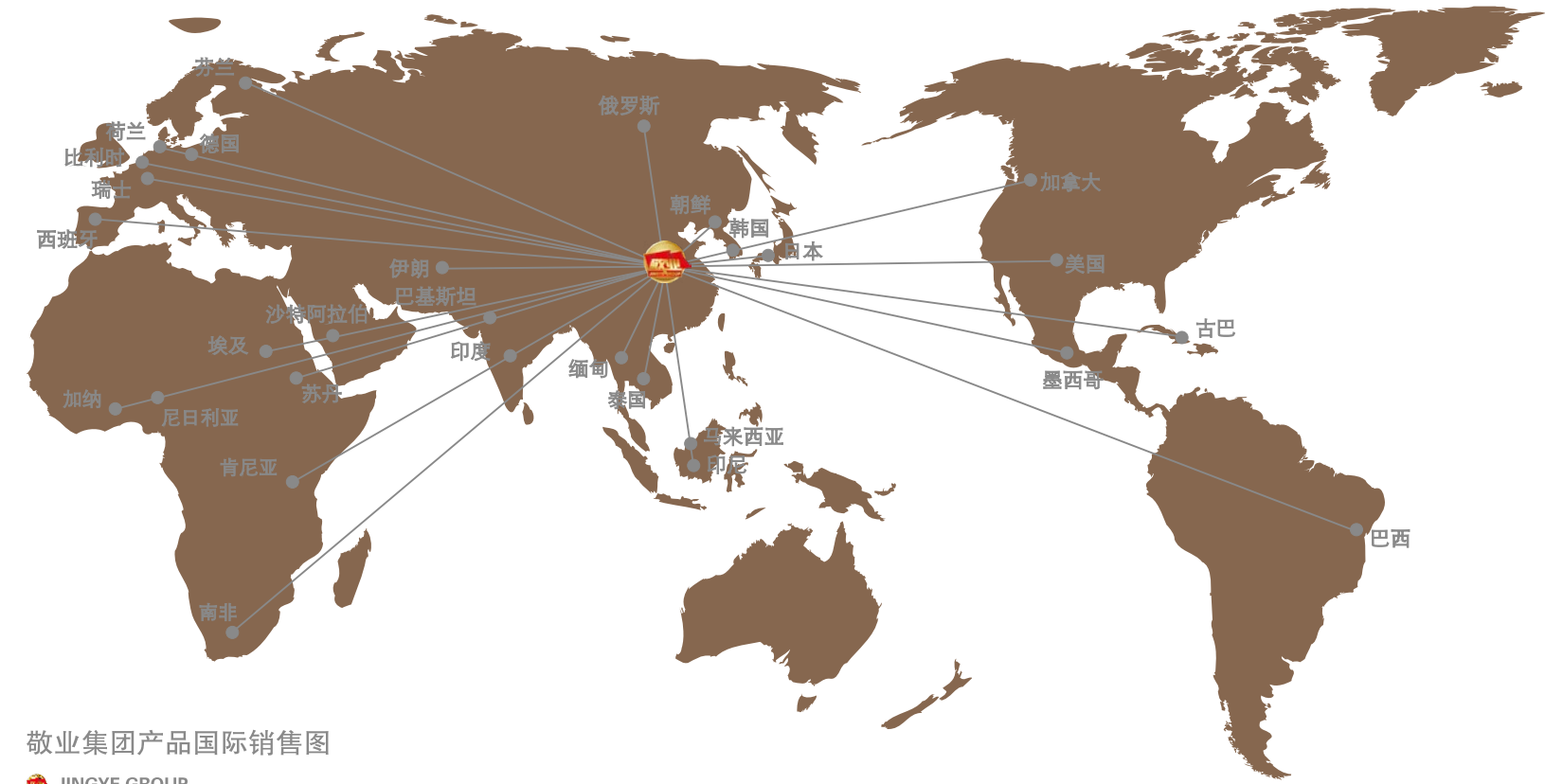
敬业集团地处革命老区平山县，毗邻革命圣地西柏坡，是以钢铁为主业，下辖本部钢铁、英国钢铁、乌兰浩特钢铁、广东敬业钢铁、广东粤北钢铁五大生产基地，兼营钢材深加工、国际贸易、粉末冶金 3D 打印、旅游、酒店等行业的跨国集团，现有员工 33000 名。2022 年集团销售收入 3074 亿元，上缴税金 47.68 亿元，2023 年全国 500 强企业名列 88 位，中国制造业企业 500 强名列 34 位，连续三年荣登《财富》世界 500 强榜单，排名 320 位。自 2017 年连续入选“中国 500 最具价值品牌”。

敬业集团是全球大型螺纹钢生产基地、国家高强钢筋生产示范企业、国家高新技术企业。集团拥有国家企业技术中心，先后通过了 ISO9001、ISO14001 认证，主导产品螺纹钢取得了澳标 ACRS 认证、英标 CARES 认证等多国认证，获得中国钢铁工业协会冶金产品实物质量认定金杯奖。成功开发了船板、桥梁板、高层建筑用钢、高强抗震螺纹钢、圆钢等系列高附加值品种钢，产品畅销国内，并出口到 130 多个国家和地区，应用于北京大

兴国际机场、南水北调、石家庄地铁系统、雄安市民服务中心、文莱跨海大桥、巴基斯坦核电站等国内外重点工程建设中，被中国中铁、中国电建、中国路桥、中国建筑等多家央企列为优秀供应商，被评为中国钢铁企业竞争力 A+ 级（极强）企业。

敬业集团视环保为企业的生命，在环境保护、节能减排、循环经济等方面投入超 80 亿元，所有指标达到国家超低排放标准；打造花园式厂区，被评为河北省工业旅游示范企业，2017 年入选工信部第一批绿色工厂，2022 年被评为环保绩效 A 级企业。

敬业集团将认真贯彻落实党的二十大精神和习近平新时代中国特色社会主义思想，在双循环新发展格局下抓机会、求发展，打造全球绿色低碳、效益领先的钢材和金属制品供应服务商，朝着国内效益最好、国际一流的企业目标大步前行，为实现产业报国贡献力量！



敬业集团产品国际销售图



JINGYE GROUP PROFILE

Jingye Group is located in Pingshan County, an old revolutionary base area of the Communist Party of China, adjacent to Xibaipo, a sacred place of Chinese Communist Revolution. As a multinational group mainly engaged in the steel industry, Jingye Group owns Jingye Steel, British Steel, Ulanhot Steel, Guangdong Jingye Steel and Guangdong Yuebei United Steel five production bases. It is also engaged in steel deep processing, international trade, powder metallurgy 3D printing, tourism, hotels and other industries. It currently has 33,000 employees. In 2022, the Group recorded a sales revenue of 307.4 billion yuan and paid 4.768 billion yuan of tax. In 2023, it ranked 88th in the top 500 enterprises nationwide, ranked 34th of China's top 500 manufacturing companies, It has topped the Fortune World 500 list for three consecutive years, ranking at 320th. Since 2017, it has been selected as "China's 500 Most Valuable Brands" continuously.

Jingye Group is a large-scale deformed steel bar production base in the world, a national high-strength steel bar production demonstration enterprise and a national high-tech enterprise. The group has a national enterprise technology center and has successively passed ISO9001 and ISO14001 certifications, Its key product deformed steel bar has obtained Australian standard ACRS certification, British standard CARES certification and certifications of other countries, and won the Golden Cup Award for Physical Quality of Metallurgical Products of China Iron and Steel Association. The Group has successfully developed a series of high value-added steel products such as ship plates, bridge plates, high-rise building steels, high strength anti-seismic deformed steel bars, and round bars. Its products sell well in China and are exported to more than 130 countries and regions. They are used in the construction

of key projects at home and abroad such as Beijing Daxing International Airport, South-to-North Water diversion project , Shijiazhuang Metro System, Xiong'an Citizen Service Center, Brunei Sea-Crossing Bridge and Pakistan Nuclear Power Plant. The Group has been listed as an excellent supplier by many central enterprises such as China Railway Group, Power Construction Corporation of China, China Road and Bridge Corporation, and China State Construction Engineering Group. Was rated as A Chinese iron and steel enterprises competitiveness A + level (extremely strong) enterprises.

Jingye Group regards environmental protection as the life of the enterprise and has invested more than 8 billion yuan in environmental protection, energy conservation and emission reduction, and cycling economy. As a result, all environmental indicators of the Group meet the national ultra-low emission standards; with a garden-like factory, the Group was rated as an industrial tourism demonstration enterprise in Hebei Province. In 2017, it was listed into the first batch of green factories by the Ministry of Industry and Information Technology. In 2022, it was rated as a Class A enterprise with environmental performance.

Jingye Group will conscientiously implement the spirit of the 20th National Congress of the Communist Party of China and Xi Jinping Thought on Socialism with Chinese Characteristics for a New Era, seize opportunities and seek development under the "dual circulation" development pattern, build a global steel and metal products supplier and service provider with green, low-carbon and leading benefits, and stride forward towards the goal of becoming the best profit-making enterprise in China and a first-class enterprise in the world, contribute to the realization of industry serving the country !



敬业集团产品国内销售图





- 1、2008年3月，时任国务院副总理李克强与李赶坡董事长亲切握手。
- 2、2023年8月13日，河北省委书记、省人大常委会主任倪岳峰莅临敬业集团调研。
- 3、2022年1月22日，河北省长王正谱莅临敬业集团调研。
- 4、2017年5月18日，时任河北省委书记李干杰莅临敬业集团调研。
- 5、2017年6月8日，时任河北省长许勤莅临敬业集团调研。

1. In March 2008, Li Keqiang, Vice Prime Minister of the State Council, shook hands with Chairman Li Ganpo cordially.
2. On August 13, 2023, Ni Yuefeng, Secretary of the Hebei Provincial Party Committee and Director of the Standing Committee of the Provincial People's Congress, visited Jingye Group for research.
3. On January 22, 2022, Wang Zhengpu, Governor of Hebei Province, visited Jingye Group for investigation.
4. On May 18, 2017, the Deputy Secretary of CPC Hebei Province Committee Li Ganjie paid a visit to Jingye Group for survey.
5. On June 8, 2017, Xu Qin, then governor of Hebei Province, visited Jingye Group for investigation.

春风化雨，润物无声。各级领导的关怀帮助和亲临视察，给予敬业人极大的鼓励和鞭策，我们将百尺竿头更进一步。

Spring breeze brings rain to nourish the earth. Care, help and visit in person of leaders at all levels greatly encourage and urge Jingye staff to improve themselves. We will do our best to make further progress.

- 1
- 2
- 3
- 4
- 5



- 6、2012年3月，时任河北省委书记张庆黎与李赶坡董事长合影。
- 7、2023年2月3日，河北省副省长胡启生莅临敬业集团调研。
- 8、2020年5月26日，时任河北省副省长夏延军莅临敬业集团调研。
- 9、2022年7月5日，河北省常委、石家庄市委书记张超超莅临敬业集团调研。
- 10、2021年4月3日，石家庄市委副书记、市长马宇骏莅临敬业集团调研。
- 11、2022年5月26日，中国钢铁工业协会党委书记、会长何文波莅临敬业集团调研。

6. In March 2012, Zhang Qingli, secretary of Hebei Provincial Party Committee, took a photo with Chairman Li Ganpo.
7. On February 3, 2023, Hu Qisheng, Vice Governor of Hebei Province, visited Jingye Group for investigation.
8. On May 26, 2020, Xia Yanjun, then vice Governor of Hebei Province, visited Jingye Group for investigation.
9. On July 5, 2022, Zhang Chaochao, a member of the Standing Committee of the Hebei Provincial Party Committee and Secretary of the Shijiazhuang Municipal Party Committee, visited Jingye Group for research.
10. On April 3, 2021, Ma Yujun, Deputy Secretary of the Shijiazhuang Municipal Party Committee and Mayor, visited Jingye Group for research.
11. On May 26, 2022, He Wenbo, Secretary and President of the Party Committee of the China Iron and Steel Industry Association, visited Jingye Group for research.

- 6
- 7
- 8
- 9
- 10
- 11





ISO9001国际质量管理体系认证证书
ISO9001 international quality management system certification



职业健康安全管理体系认证证书
Occupational Health and Safety Management System Certification



环境管理体系认证证书
Environmental Management System Certification



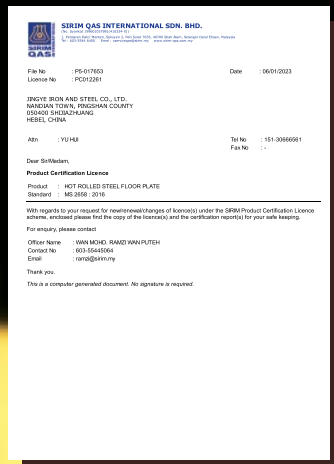
螺纹钢金杯奖认证证书
Rebar Cup Award Certificate



自愿性冶金产品 (MC) 认证证书
Metallurgical Product Certification (MC)



绿色产品认证证书
Green Product Certification Certificate



马来西亚螺纹钢认证证书
Malaysian threaded steel certification certificate



英标质量管理体系认证证书
BSI Quality Management System Certificate



英标螺纹钢认证证书
British standard rebar Certificate



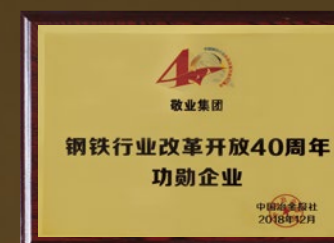
韩标螺纹钢认证证书
Korean standard rebar Certificate



澳标新西兰标螺纹钢 (直螺) 认证证书
Australia and New Zealand standard steel standard(Rebar)Certification



新加坡螺纹钢认证证书
Singapore standard rebar Certificate



钢铁行业改革开放 40 周年功勋企业
The Merit Enterprise on the 40th Anniversary of the Reform and Opening up of the Steel Industry



京津冀最具影响力品牌
Certificate of Beijing-Tianjin-Hebei's most influential brands



中国绿色发展典范企业
China's Green Development Model Enterprise



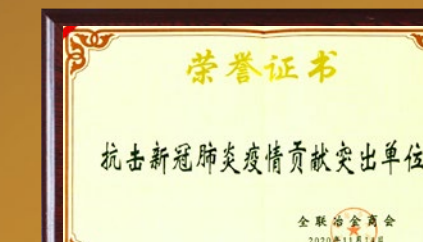
企业信用评价 AAA 级信用企业
Enterprise Credit Rating AAA Credit Enterprise



国家企业技术中心
The National Enterprise Technology Center



2018 年度社会组织助力脱贫攻坚突出贡献单位
2018 Outstanding Contribution Unit of Social Organizations Supporting Poverty Alleviation



抗击新冠肺炎疫情贡献突出单位
Outstanding contribution unit in the fight against COVID-19



高新技术企业
High tech enterprise



中国红十字会人道勋章
Humanity Medal of the Red Cross Society of China



海关 AEO 高级企业认证证书
Customs AEO Certificate of Senior Enterprise Authorization

2023年中国企业500强第88位
2023年中国制造业企业500强34位
2022年中国钢铁企业竞争力A+级（极强）企业
2009年至今，蝉联石家庄市百强企业综合排名第一位
2014年“敬业”商标荣获中国驰名商标
中国建材材奖产品品质金奖
国家高强度钢筋生产示范企业
中国钢筋品牌计划“科技创新榜样”
京津冀建筑用钢领导品牌
2019年清华经管学院“最佳人才教育奖”
.....



碳管理体系评定证书
Carbon Management System Certificate



中国 500 最具价值品牌证书
Certificate of China's 500 most valuable brands

Ranked 88th in China's Top 500 Enterprises in 2023
Ranked 34th among China's Manufacturing Enterprises in 2023
China's steel enterprises competitiveness A + level (extremely strong) enterprises in 2022
Ranked 1st in the Comprehensive Ranking of Top 100 Enterprises in Shijiazhuang from 2009 to the present
The "Jingye" trademark awarded the China Well-known Trademark in 2014
Gold Award for Product Quality of "Golden Material Award" of China National Building Material Group
National High-Strength Rebar Production Demonstration Enterprise
"Science and Technology Innovation Model" of China's Rebar Branding Plan
Construction Steel Leading Brand of Beijing-Tianjin-Hebei Region
Tsinghua SEM "Best Talent Education Award" 2019
.....



职工活动中心 Staff activity center



职工大学 Staff and workers university



职工公寓 Employee apartment

企业的竞争归根结底是人才的竞争。敬业集团拥有一批来自五湖四海的高级管理和技术人才。集团坚持以贡献者为本，制定“五条线出人才机制”，即管理、技能、技术、改革创新、承包，给员工提供了广阔的发展平台。

- 企业宗旨：致富员工，回报社会。
- 企业精神：务实求精，永远争第一。
- 工作作风：迅速反应，马上行动，做事到位，注重效果。
- 安全理念：安全大于一切，安全重于一切。
- 环保目标：树立全国环保典范，环保工作全省第一。
- 服务理念：做好产品是最好的为客户服务。
- 品牌定位：绿色敬业，精品敬业，诚信敬业。

Business competition is essentially the talents' competition. Jingye Group is blessed to have a group of senior management staff and technicians from all over the country. The group has been upholding the notion of devotion, establishing "the scheme of talents with 5 sectors", namely management, skills, techniques, reform and innovation, contract, thus providing employees with great development opportunity.

- Enterprise purpose:** Make employees rich and bear social responsibility.
- Enterprise spirit:** Down-to-earth and refinement, dedicated to pursuing the first.
- Working style:** Quick response, immediate action, be well-prepared and focus on effects.
- Safety ideas:** Safety is of great importance and shall come first.
- Environmental protection ideas:** Be a national environmental protection model, and be the best in environmental protection work in the province.
- Service concept:** Making good products is the best service for customers.
- Brand positioning:** Environmental Jingye, Quality Jingye, Integrity Jingye.

致富员工、回报社会是敬业集团的宗旨。李赶坡董事长提出“要让员工实现三个目标：在县城买得起房、孩子上得起大学，大小病看得起”。人均工资年递增 10% 以上，患重大疾病的职工除医保报销外的费用，集团给予全额补助。集团还成立了敬业公益基金会，每年拿出 400 多万元捐资平山县优秀学子。集团向当地政府捐赠 500 万元用于医疗扶贫救助；捐资 1500 万元与县政府共同筹建钢城路至南七汲路段改造提升工程；助力当地百姓脱贫致富，投资 4000 万元打造曹土沟新村、2 亿元建设迪山北新村。2020 年，集团向湖北等抗疫一线捐款捐物达 2500 多万元；2023 年 8 月向涿州市、房山区水灾灾区捐款 500 万元……多年来，集团在扶贫救灾、修路建校等公益方面投入已超过 8 亿元！

It is the purpose of Jingye Group to make employees rich and give back to the community. Chairman Li Ganpo undertook to "allow the staff to achieve three goals: afford a house in the county seat, afford college education for their children, and afford medical treatment for mild or severe diseases." The average salary per capita has increased by more than 10% per year; the medical treatment fees of employees who suffer from major diseases will be fully subsidized by the Group except for the part reimbursed by medical insurance. The Group has further established the Jingye Foundation which donates more than 4 million yuan each year to outstanding students in Pingshan County. The Group donated 5 million yuan to the local government for medical poverty alleviation; in the same year, it donated 15 million yuan to co-plan the road reconstruction project from Gangcheng Road to Nanqiji Road with the county government; to help local people out of poverty and become rich, we invested 40 million yuan to build Caotugou New Village and 200 million yuan to build Dishanbei Village. during the 2020, the group donated more than 25 million yuan to Hubei and other anti-epidemic frontline; In August, 2023, it donated 5 million yuan to the flood-stricken areas in Zhuzhou City and Fangshan District.....For years, the Group has invested over 800 million yuan in poverty alleviation, road construction and school building programs!



捐资平山优秀学子 Donate to excellent students in Pingshan



疫情部分捐款 Donation during the epidemic



医疗扶贫救助捐款仪式 Donation ceremony of medical poverty relief



太极表演 Tai chi performance



敬业腰鼓 Jingye waist drum



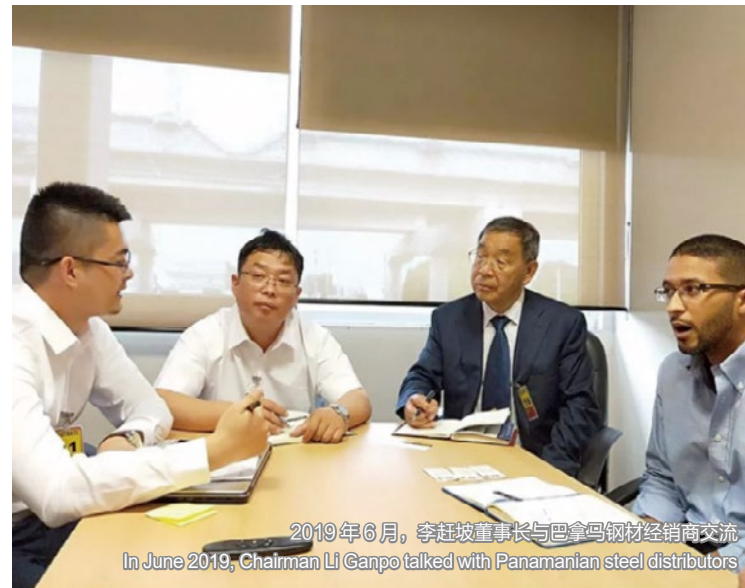
涿州、房山灾区捐款 500 万元 Zhuozhou and Fangshan disaster areas donated 5 million yuan.

敬业集团积极响应国家“一带一路”倡议，大力推进国际化战略，英国当地时间2020年3月9日15时，正式完成对英国第二大钢铁公司—英钢的收购，成为疫情期间最提振人气的经济活动，向世界展示了中国钢铁企业的实力与魄力。英钢产能450万吨，主要生产钢轨、H型钢、汽车件用钢、大型工程机械用钢。

Jingye Group actively responded to the national "Belt and Road" initiative and fully promoted its international strategy. At 15:00 on March 9, 2020 in the UK, the Group officially completed the acquisition of British Steel, the second largest steel company in the UK. The acquisition became the most exciting economic activity during the epidemic and showed the strength and courage of Chinese steel to the world. British Steel has an annual production capacity of 4.5 million tons, mainly producing rails, H-beam, steel for automobile parts and steel for large construction machinery.



2009年3月20日，时任敬业集团常务副总李慧明与巴西淡水河谷公司中国地区总裁朱凯举行协议签字仪式。
On March 20, 2009, Li Huiming, executive vice president of Jingye Group and Juke, CEO of China area of Brazil CVRD held a signing ceremony of contracted ore.



2019年6月，李赶坡董事长与巴拿马钢材经销商交流。
In June 2019, Chairman Li Ganpo talked with Panamanian steel distributors.

敬业集团坚持出口中国制造，进口国际资源，致力做全球钢材和金属制品的供应服务商，做全球小矿种和各种能源的贸易商，产品出口到130多个国家和地区。国际贸易围绕上下游产业链，运作矿石、煤炭等大宗商品贸易。

Jingye Group insists on exporting products made in China and importing international resources. It is committed to being a global supplier of steel and metal products and a global trader of rare minerals and various energy sources. Its products are exported to more than 130 countries and regions. Its international trade involves the trade of bulk commodities such as ore and coal in the upstream and downstream industrial chains.



北京时间2019年11月11日0时，敬业集团与英钢签订收购协议。
At 12:00am on November 11, 2019 Beijing time, Jingye Group signed an acquisition agreement with British Steel.



英钢 British Steel



敬业集团接管广东粤北交接仪式
Handover ceremony of Jingye Group taking over Guangdong Yuebei Group



敬业集团接管广东泰都交接仪式
The ceremony of Jingye Group taking over Guangdong Taidu

为做大做强钢铁主业，敬业集团在全国进行战略布局。2014年9月，重组内蒙古乌兰浩特钢铁厂，6年时间使乌钢产能由50万吨发展为200万吨。2020年9月11日收购广东泰都钢铁公司，更名为广东敬业钢铁。2022年10月25日收购广东粤北联合钢铁有限公司。科学合理的国内布局使敬业集团步入快速发展的轨道。

In order to strengthen and expand its steel business, Jingye Group has carried out strategic plan throughout the country. In September 2014, the Group reorganized Inner Mongolia Ulanhot Iron and Steel Plant. The annual production capacity of Ulanhot Iron and Steel was increased from 500 thousand tons to 2 million tons in six years. On September 11, 2020, the Group acquired Guangdong Taidu Iron and Steel Company successively, which were renamed Guangdong Jingye Iron and Steel Company successively. On October 25, 2022, the Group acquired Guangdong Yuebei United Steel Co., Ltd. Scientific and reasonable domestic strategic planning has enabled Jingye Group to enter the track of rapid development.

敬业集团视环保为企业的生命，在环境保护、节能减排、循环经济等方面投入超80亿元，严格执行国家产业政策淘汰落后产能，并进行除尘、脱硫、脱硝、料场炉前全封闭等环保设施升级改造，提前达到国家超低排放标准，实现了制造绿色化、生产清洁化、建筑规范化、厂区园林化，被评为“河北省工业旅游示范企业”，2017年入选国家工信部第一批绿色工厂，2022年被评为环保绩效A级企业。



绿色厂区 Green mill



炼铁脱硫脱硝 Desulfurization and denitrification in ironmaking



铁路专用线 Special rail



物料棚化 Material shedded

Taking environmental protection as the lifeline of the business, the Group has invested more than 8 billion yuan in environmental protection, energy conservation and emission reduction, and circular economy. Shutting down outdated production facilities in strict compliance with the national industry policies and upgrading eco-friendly dust removal, desulfurization, denitrification, and fully closed stockyard stakehold facilities, the Group has ensured compliance of all indicators with national ultra-low emission standards in advance. Realizing green manufacturing, clean production, standardized construction, and garden factory, the Group has been rated as Industrial Tourism Demonstration Enterprise in Hebei Province, and selected as one of the first batch of green factories in 2017 by the Ministry of Industry and Information Technology .In 2022, it was rated as a Class A enterprise with environmental performance.



煤气发电 Gas power generation



污水零排放项目 Zero release of sewage project



矿渣微粉车间 Superfine slag powder plant

敬业集团投资巨建设了煤气发电、余热发电、TRT发电、双超发电、矿渣微粉等循环经济项目，自发电比例占到集团总用电量的60%以上。现在敬业集团已形成煤气、蒸汽、炉渣、工业用水、除尘回收利用五大经济循环圈。

Heavy investments have also been made in the construction of circular economy projects, such as gas power generation, waste heat power generation, TRT power generation, ultra high temperature and high pressure power generation, and superfine slag powder projects. Self-generated electricity has taken up over 60% of the Group's total electricity consumption. Thus far, the Group has formed five circular economy segments: gas, steam, slag, industrial water, dust removal and recycling.

冶炼系统烧结采用厚料层烧结技术，炼铁高炉全部采用陶瓷杯炉底、炉顶均压放散回收、煤气精脱硫、热风炉烟气脱硫、富氧大煤比技术，各项冶炼指标均在全国同规模企业中名列前茅。

Smelting system sintering using thick material layer sintering technology, iron blast furnace all use ceramic cup bottom, top average pressure release recovery, gas desulfurization, hot air furnace flue gas desulfurization, oxygen rich coal technology, smelting indexes in the national scale enterprises.



1500m³ 高炉 1500m³blast furnace



高炉 blast furnace



高炉主控室 Master control room of blast furnace



机械化料场 Mechanized stock yard



150吨转炉在炼钢 150t converter in steelmaking



A号转炉主控室 Main control room of converter a



双流板坯连铸机 Double flow slab caster



炼钢方坯 Steel billet



LF 精炼炉 LF refining furnace

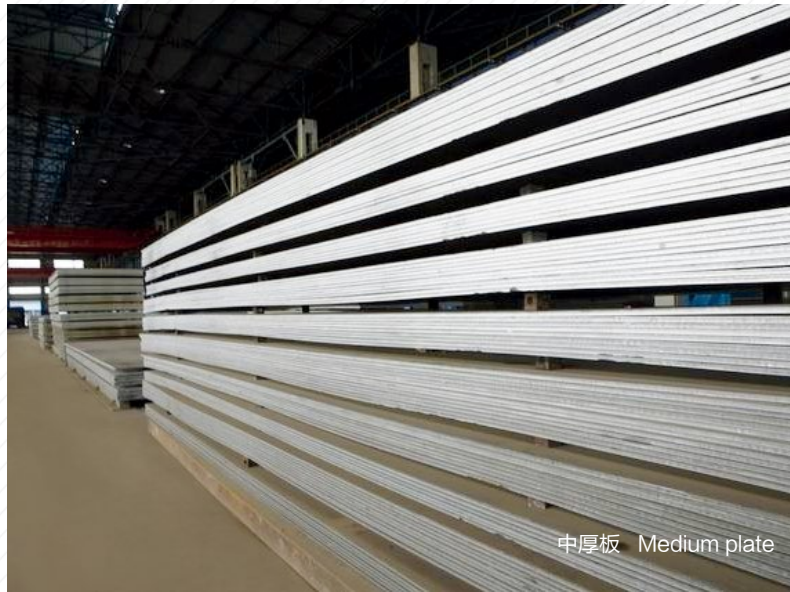
炼钢系统采用 KR铁水预处理、顶底复吹转炉（副枪）、LF精炼炉、RH真空精炼炉、连铸机（电磁搅拌、轻压下）等现代化炼钢设备，为轧钢提供优质的铸坯。

The steelmaking system is composed of modern steelmaking equipment such as KR hot metal pretreatment, top-and-bottom double-blown converter (sub-lance), LF refining furnace, RH vacuum refining furnace, continuous casting machine (electromagnetic stirring and soft reduction), providing quality casting blanks for steel rolling.

轧钢系统棒材线采用先进的切分轧制工艺，中厚板、热卷板采用控轧控冷工艺，生产的优质产品获金杯奖、省优质产品等多种荣誉。冷轧项目采用自动化管控系统，实现酸联轧机组、连退机组、热镀锌机组、热镀铝锌机组、彩涂机组连续生产。

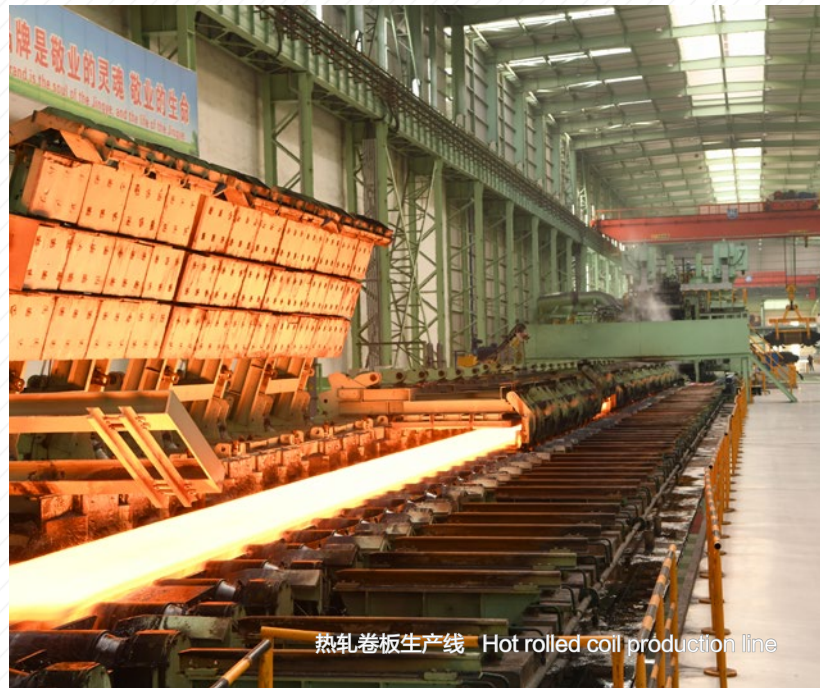


热轧卷板 Hot-rolled coil

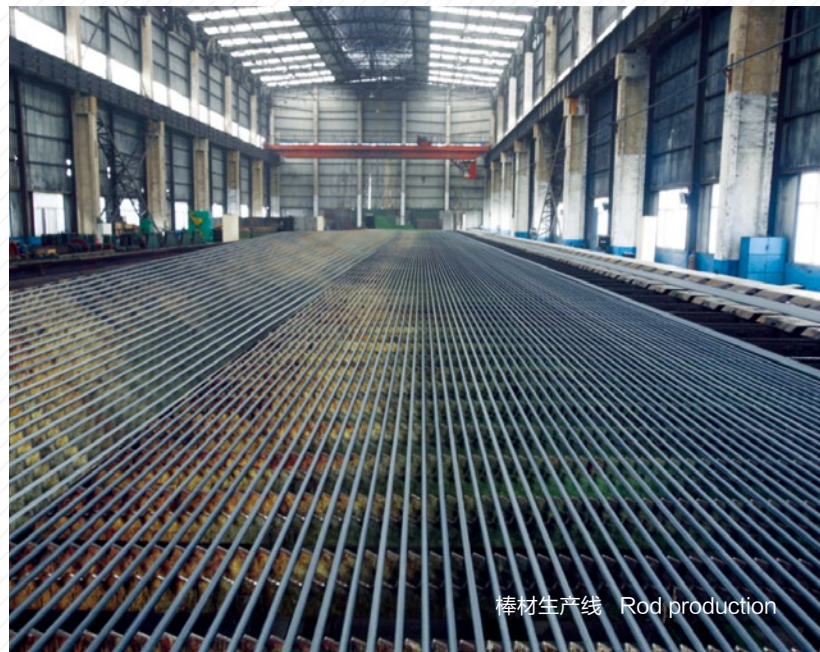


中厚板 Medium plate

Bar line of steel rolling system adopts the advanced slit rolling technique; medium plate line and hot rolled plate line both adopt the "controlled rolling and controlled cooling" technique. The high quality products are granted many awards like Golden Cup and Provincial High Quality product. The cold rolling project adopts automatic management and control system to realize the continuous production of acid joint rolling unit, continuous rolling unit, hot galvanized unit, hot aluminum zinc unit and color coating unit.



热轧卷板生产线 Hot rolled coil production line



棒材生产线 Rod production



冷轧生产线 Cold-rolling production line



镀锌生产线 Galvanizing production line

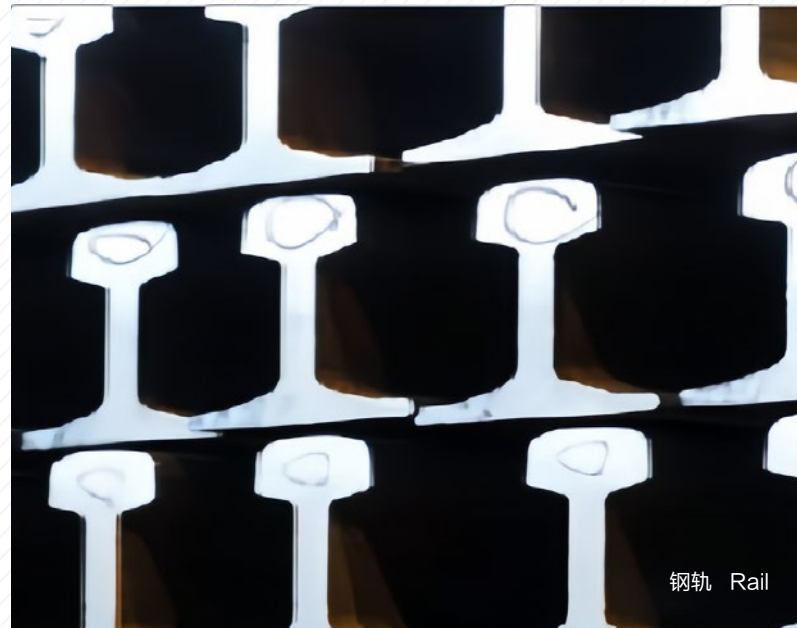


冷硬板 Cold hardboard



镀锌板 Galvanized sheet

敬业英钢主要产品为型钢、钢轨、线材、异型钢等高端产品，其中型钢包括工字钢、H型钢、槽钢、角钢，与本部实现产品互补，使钢材种类更加全面。



钢轨 Rail



H型钢 H-beam

The main products of Jingye British Steel are high-end products such as section steel, rail, wire rod and special-section steel, among which the section steel includes I-beam, H-beam, channel steel and Angle steel, which are complementary with the headquarters and make the steel types more comprehensive.



槽钢 Channel steel



汽车行业拉拔材 Car industry Drawn wire

敬业集团产品以过硬的质量和优质的服务，参与到北京大兴国际机场、三峡工程、南水北调、文莱跨海大桥、巴基斯坦核电站、吉隆坡国家石油公司双塔大楼、英国横贯铁路、海洋和谐号邮轮等国内外重点工程建设中。

Thanks to high quality and excellent services, the products of the Group have been adopted in the construction of key projects at home and abroad, including Beijing Daxing International Airport, Three Gorges Project, South-to-North Water Diversion Project, Brunei Cross-sea Bridge, Pakistan Nuclear Power Plant, Petronas Towers – Kuala Lumpur and London Crossrail, and Harmony of the Seas cruise ship.



吉隆坡国家石油公司双塔大楼 Petronas Towers – Kuala Lumpur



英国横贯铁路 London Crossrail



北京大兴国际机场 Beijing Daxing International airport



文莱跨海大桥 Bruneian cross-sea bridge



海洋和谐号邮轮 Harmony of the Seas cruise ship

Product Contents 产品目录

敬业集团主要产品为中厚板、热卷板、圆钢、螺纹钢、冷硬板、冷轧板、镀锌板、镀锌板、镀锌板、镀锌板、彩涂板。敬业英钢主要产品为钢轨、H型钢、高端线材、异型钢等高品质钢材。集团是全球大型螺纹钢生产基地，国家高强度钢筋生产示范企业、高新技术企业，拥有国家企业技术中心和认可实验室，2017年集团获准建立院士工作站，为促进科技成果转化，增强自主创新能力提供有力支撑。

The main products of Jingye Group are medium and heavy plate, hot rolled plate, round steel, rebar, chilled plate, cold rolled plate, galvanized plate, aluminum-zinc plated plate, zinc-aluminum-magnesium plate and color coated plate. The main products of Jingye Yinggang are rail, H-beam, high-end wire rod and special-shaped steel. The Group is a large-scale rebar production base in the world, a national high-strength rebar production demonstration enterprise and a high-tech enterprise, with a national enterprise technology center and a nationally recognized laboratory. In 2017, the Group was approved to establish an academicians workstation, which provided strong support for promoting the transformation of scientific and technological achievements and enhancing the ability of independent innovation.

热轧卷板常规产品目录/Conventional product catalog for hot rolled coils

产品名称 Product Name	牌号 Mark	规格 mm Specification mm		执行标准 Executive Standard
		厚 Thickness	宽 Width	
碳素结构钢 Carbon structural steel	Q195、Q215A、Q215B、Q235A、Q235B、Q235C、Q235D、Q275A、Q275B	1.8-25	900-1600	GB/T 700-2006 GB/T 3274-2017
低合金高强度结构钢 High strength low alloy structural steels	Q345A、Q345B、Q345C、Q345D、Q345E、Q355B、Q355C、Q355D、Q355E、Q390A、Q390B、Q390C、Q390D、Q420A、Q420B、Q420C、Q420D、Q460C、Q460D	2.3-25	900-1600	GB/T 1591-2008 GB/T 1591-2018 GB/T 3274-2017
桥梁用结构钢 Structural steel for bridges	Q345qC、Q345qD、Q345qE、Q370qC、Q370qD、Q370qE、Q420qC、Q420qD、Q420qE	3-16	1200-1600	GB/T 714-2015
优质碳素结构钢 Quality carbon structural steel	08-70#、20Mn-65Mn	4.0-14	900-1600	GB/T 711-2017
汽车结构用钢 Steel for automobile structure	SAPH310、SAPH370、SAPH400、SAPH440	2.0-12	1200-1600	JIS G3113-2006
	QStE340TM、QStE380TM、QStE420TM、QStE460TM、QStE500TM	2.0-12	1200-1600	SEW092-82
	SPFH490、SPFH540、SPFH590	2.0-12	1200-1600	JIS G3134-2006
高强汽车用钢 Steel for high strength automobile	S315MC、S355MC、S420MC、S460MC、S500MC、S550MC、S600MC、S650MC、S700MC	2.0-16	1200-1600	EN 10149-2-2013
汽车大梁钢 Steel for automobile frame	370L、420L、440L、510L、550L、600L、650L、700L、750L	2.5-14	1200-1600	GB/T 3273-2015
汽车车轮热轧用带钢 Hot rolled strip for automobile wheel	330CL、380CL、440CL、490CL、540CL、590CL、	2.0-16	1200-1600	YB/T 4151-2006
耐候用钢 Steel for weather resistance	Q235NH、Q295NH、Q355NH、SPA-H	2.75-16	1200-1600	GB/T 4171-2008 JIS G3125-2004
花纹板 Checkered plate	BDQ235B、BDSS400、BDQ345B、SS400-BD、A36-BD	2.0-16	1200-1600	GB/T 33974-2017
日标普通结构用钢 Japanese standard common structural steel	SS400-B、SS400-Cr	2.0-16	900-1600	JIS G3101-2015
美标碳素结构钢 American standard carbon structural steel	A36、A36-B、A36-Cr	2.0-16	900-1600	ASTM A36-08
冷轧及深冲用热轧钢带 Hot rolled strip for cold rolling and deep drawing	Q195L、SPHC、SPHD、SAE1006、SAE1006-B、SAE1008、SAE1008-B、SPHE	2.0-18	900-1600	Q/JY 01-2014 (企标)
石油天然气输送管用带钢 Steel strip for line pipe of petroleum and natural gas	L245、L290、L320、L360、L390、L415、L450、L485	3.0-16	1200-1600	GB/T 14164-2013
	B、X42、X46、X52、X56、X60、X65、X70			API 5L
碳素结构钢同级别出口钢 Carbon structural steel, export steel of the same grade	SS400、A36、S235JR、S275JR	1.8-25	900-1600	JIS-G 3101-2015 ASTM A36/A36M-2018 EN 10025-2-2004
低合金高强度结构钢同级别出口钢 Low alloy high-strength structural steel, export steel of the same grade	A572Gr.50、S355JR	2.3-25	1200-1600	JY-ASTM A572/ A572M-2015 EN 10025-2-2004
俄标普通结构用钢 Russian Standard Steel for Ordinary Structures	CT3nC6、CT3nC3	1.8-25	900-1600	GOST380

中厚板常规产品目录/Medium plate conventional product catalog

产品名称 Product Name	牌号 Mark	规格 mm Specification mm			执行标准 Executive Standard
		厚 Thickness	宽 Width	长 Length	
碳素结构钢 Carbon structural steel	Q195、Q215A、Q215B、Q235A、Q235B、Q235C、Q235D、Q275A、Q275B	10-60	1800-2600	6000-13000	GB/T 700-2006 GB/T 3274-2017
低合金高强度结构钢 High strength low alloy structural steels	Q345A、Q345B、Q345C、Q345D、Q345E、Q355B、Q355C、Q355D、Q355E、Q390A、Q390B、Q390C、Q390D、Q420A、Q420B、Q420C、Q420D、Q460C、Q460D	10-50	1800-2600	6000-13000	GB/T 1591-2008 GB/T 1591-2018 GB/T 3274-2017
桥梁用结构钢 Structural steel for bridge	Q345qC、Q345qD、Q345qE、Q370qC、Q370qD、Q370qE、Q420qC、Q420qD、Q420qE	10-40	1800-2600	6000-13000	GB/T 714-2015
高层建筑结构用钢 Structural steel for high rise buildings	Q235GJB、Q235GJC、Q235GJD、Q235GJE、Q345GJB、Q345GJC、Q345GJD、Q345GJE、Q390GJB、Q390GJC、Q390GJD、Q390GJE、Q420GJB、Q420GJC、Q420GJD	10-40	1800-2600	6000-13000	GB/T 19879-2015
石油天然气输送管用宽厚板 Wide and heavy plates for line pipe of petroleum and natural gas	L245、L290、L320、L360、L390	10-40	1800-2600	6000-13000	GB/T 21237-2015
	X42、X46、X52、X56				
Z向钢 Z-direction steel plate	Z15、Z25、Z35	40	1800-2600	6000-13000	GB/T 5313-2010
耐候结构钢 Atmospheric corrosion resisting structural steel	Q235NH、Q295NH、Q355NH	10-50	1800-2600	6000-13000	GB/T 4171-2008
优质碳素结构钢 Quality carbon structural steel	08-70#、20Mn-65Mn	10-60	1800-2600	6000-13000	GB/T 711-2017
合金结构钢 Alloy structural steel	20Cr、40Cr、35CrMo、42CrMo	10-50	1800-2600	6000-13000	GB/T 3077-2015
船体用结构钢板 Structural steel plate for building ship	A、B、D、AH32、DH32、AH36、DH36	10-30	1800-2600	6000-13000	材料与焊接规范 (英国) Material and welding codes (English)
锅炉和压力容器用钢板 Steel plates for boilers and pressure vessels	Q245R、Q345R	10-40	1800-2600	6000-13000	GB/T 713-2014
大型化工用搪瓷用钢 Enamel steel for large-scale chemical engineering	Q245R (TC)、Q245RD	10-40	1800-2600	6000-13000	Q/JY 02-2014(企标) 或 GB/T 713-2014
欧标板 Europe standard steel plate	S235JR(+N)、S235J0(+N)、S235J2(+N)、S275JR(+N)、S275J0(+N)、S275J2(+N)、S355JR(+N)、S355J0(+N)、S355J2(+N)、S355k2(+N)	10-40	1800-2600	6000-13000	EN 10025-2
美标容器板 American standard vessel steel plate	A516-55、A516-60、A516-65、A516-70	10-50	1800-2600	6000-13000	ASTM A516-2015
美标低合金高强度结构钢 Low alloy high strength structural steel American standard	A572Gr50、A572Gr50-Ti	10-50	1800-2600	6000-13000	ASTM A572-2015
美标碳素结构钢 American standard carbon structural steel	A36-Cr	10-50	1800-2600	6000-13000	ASTM A36-08
日标普通结构用钢 Japanese standard common structural steel	SS400-Cr	10-50	1800-2600	6000-13000	JIS G3101-2015
日标焊接结构用钢 Steel for welding structure of Japanese standard	SM490A、SM490A-Cr	10-60	1800-2600	6000-13000	JIS G 3106-2008
俄标普通结构用钢 Russian standard general structural steel	CT3nC6、CT3nC3	10-40	1800-2600	6000-13000	GOST380

棒线常规产品目录/Bar wire conventional product catalog

螺纹钢 / Deformed steel bars			
产品名称 Product Name	牌号 Mark	规格 ϕ mm Specification ϕ mm	执行标准 Executive Standard
螺纹钢 Deformed steel bar	HRB400、HRB500	6—40	GB/T 1499.2-2018
抗震螺纹钢 Anti-shock deformed steel bar	HRB400E、HRB500E		
英标螺纹钢 English standard deformed steel bar	B500B、B500C	8—40	BS 4449-2005
新标螺纹钢 New standard deformed steel bar	B500B	8—40	BS4449:2005/SS560:2016
港标螺纹钢 Hong Kong standard deformed steel bar	500B	8—40	BS4449:2005/CS2:2012
韩标螺纹钢 Korean standard deformed steel bar	SD400、SD500、SD600、SD500S	8—40	KS D3504:2021
澳标螺纹钢 Australian standard Deformed steel bar	500E、500N	8—40	AN/NZS 4671:2001
哥斯达黎加螺纹钢 Costa Rica standard Deformed steel bar	Gr40、Gr60S、Gr60W	8—40	ASTM A615/A615M-2016 ASTM A706/706M-2016
美标螺纹钢 American Standard Deformed steel bar	Gr40、Gr60S、Gr60W	8—40	ASTM A615/A615M-2016 ASTM A706/706M-2016
精轧螺纹钢 Finishing twisted steel bar	PSB785、PSB830	32	GB/T20065-2006 技术协议
高强螺纹钢 High strength rebar	HRB600	12—32	GB/T 1499.2-2018

圆钢 / Round steels

产品名称 Product Name	牌号 Mark	规格 ϕ mm Specification ϕ mm	执行标准 Executive Standard
碳素结构钢 Carbon structural steels	Q235B	28—60	GB/T 700-2006
低合金高强度钢 High strength low alloy steel	Q345B、Q355B	28—60	GB/T 1591-2018
优质碳素结构钢 Quality carbon structural steel	20#、45#、50#、65Mn	28—60	GB/T 699-2015
合金结构钢 Structural alloy steel	20Cr、40Cr、35CrMo、42CrMo	28—60	GB/T 3077-2015
轴承钢 Ball bearing steel	9SiCr(GCr15)	28—60	GB/T 18254-2016
齿轮钢 Pinion steel	20CrMnTi	28—60	GB/T 18254-2016

线材 / Wire rods

产品名称 Product Name	牌号 Mark	规格 ϕ mm Specification ϕ mm	执行标准 Executive Standard
冷镦用钢 Steel for cold heading	SWRCH22A、SWRCH35K	5.5-12	JIS G3507-1-2010
	ML08Al	5.5-12	GB/T 6478-2015
焊条钢 Welding rod steel	H08A、H08Mn	5.5-12	GB/T 3429-2015
焊丝钢 Welding wire steel	ER50-6	5.5-12	GB/T8110-2020
低碳拉拔钢 Low carbon drawing steel	Q195	5.5-12	GB/T701-2008
	SAE1006、SAE1008	5.5-12	SAE J403-2001
硬线 High carbon wire rod	45#、55#、60#、70#	5.5-12	GB/T 4354-2008

英钢产品目录/British steel product catalog

异型钢 / Special profiles							
产品名称 Product Name	牌号 Mark	规格 ϕ mm/Specification ϕ mm					
		宽 Width(mm)	高 High(mm)	厚 Thickness(mm)	米重 kg/m	连接间距 Link pitch (mm)	
履带钢 Track Shoe Profiles	C30Cr0、C30Cr15、C30Cr50、C25Cr10、C25Cr40、C25Cr45、C25Cr75、	SG179-369 (单齿)	179-369	62.7-102	9.1-25	19.37-103	165.9-317.5
		DG202-308 (双齿)	202-308	31-49.5	11.5-25	26.17-80.17	172.5-258.5
		TG173-266 (三齿)	173-266	19-30	7.9-30	19.02-70.18	150.7-228.6

产品名称 Product Name	牌号 Mark	截面描述 section description						执行标准 Executive standard	力学性能 (最小屈服强度、硬度) Mechanical properties (Minimum yield strength, hardness)
		截面 Cross Section	米重 KG/M	截面积 Area Of Cross Section (cm ²)	轨底宽度 Foot Width(mm)	轨顶宽度 Head Width(mm)	总高度 Overall Height (mm)		
起重机导轨 Crane Rail	690	A65-A150 CR73-CR175	43.1-125.15	54.9-159.6	140-220	65-150	75-152.4	DIN 536-1	355、204
	880								440、260
	90V	MRS73-MRS221 SP100-SP120 需定制 (Need customized)						BS	540、260
	1100CrV								600、320

高端线材 High-end wire rods

产品名称 Product Name	线材直径 Rod diameter mm \pm 0.5mm	卷重 Coil weight kg	卷长 Coil length mm	卷尺寸 Coil dimensions	
				外径最大 Outside diameter(mm)	内径最小 Inside diameter(mm)
冷镦钢 Cold-heading	5.5-30.0	1800-2200	1350-1700	1250	850
焊接用钢 Welding Rod	5.5-10.0	1800-2000	1000-1400	1300	850
易切削钢 Free-cutting	5.5-30.0	1800-2000	1350-1700	1250	850
高强度应用钢 High-tensile	5.5-15.0	1800-2200	1350-1700	1250	850
钢帘线 Steel Cord	5.5	1800-2200	1350-1700	1250	850
汽车弹簧用钢 Automotive Spring	5.5-30.0	1800-2200	1350-1700	1250	850
轴承钢 Bearing steel	5.5 - 30.0	1800	1000 - 1300	1300	800

英标 H 型钢 / Universal beams

编号 Designation	米重 Mass per metre	腰高 Depth of section	截面宽度 Width of section	厚度 Thickness		根半径 Root radius	两翼深度 Depth between fillets
				腰 of web	翼 of flange		
尺寸 Serial size	kg/m	D	B	t	T	r	d
127*76*13-1016*305*487	13-486.7	127-1036.3	76-308.5	4.0-30	7.6-54.1	7.6-30	96.6-868.1

美标 H 型钢 / ASTM W sections

编号 Designation serial size	每英尺质量 Mass per foot	相当 ASTM 公制 ASTM metric equivalent	腰高 Depth of section	截面宽度 Width of section	厚度 Thickness		根半径 Root radius	两翼深度 Depth between fillets
					腰 of web	翼 of flange		
英寸 in	磅 / 英尺 lb/ft		mm	mm	mm	mm	mm	mm
W6*6-W40*12	15-327	W150*150*22.5-W1000*300*486	152-1036	152-308	5.8-30	6.6-54.1	10-30	118.8-867.8

高品质产品目录 / High-quality steel product catalogue

冷硬产品 / Cold Rolled Full Hard Steel Coil					
产品名称 Product Name	牌号 Mark	规格 f mm Specification f mm		表面结构 Surface Texture	执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)		
碳素结构钢 Strip of carbon structural steel	Q195、Q235	0.3-2.5	750-1300	光面 / 麻面	GB/T 11253-2019
日标低碳钢及超低碳钢 Japanese standard low carbon steel and extreme low carbon steel	SPCC SPCD SPCE	0.3-2.5	750-1300	光面 / 麻面	JIS G 3141-2009

冷轧产品 / Cold Rolled Steel Coil				
产品名称 Product Name	牌号 Mark	规格 f mm Specification f mm		执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)	
低碳钢及超低碳钢 Low carbon steel and extreme low carbon steel	DC01 DC03	0.3-2.5	750-1300	GB/T 5213-2019
日标低碳钢及超低碳钢 Japanese standard low carbon steel and extreme low carbon steel	SPCC SPCD	0.3-2.5	750-1300	JIS G 3141-2009
德标低碳钢及超低碳钢 German standard low carbon steel and extreme low carbon steel	St12 St13	0.3-2.5	750-1300	DIN 1623-1
无间隙原子钢 Interstitial free steel	DC04 SPCE St14	0.3-2.5	750-1300	GB/T 5213-2019 JIS G 3141-2009 DIN 1623-1
碳素结构钢 Strip of carbon structural steel	Q195 Q235	0.3-2.5	750-1300	GB/T 11253-2019
低合金高强度钢 High strength low alloy steel	CR260LA CR300LA CR340LA CR380LA CR420LA	0.3-2.5	750-1300	GB/T 20564.4-2022
焊丝钢 weld wire steel	JYHS	0.3-2.5	750-1300	技术协议

彩涂产品 / Color Coated Steel Coil							
产品名称 Product Name	牌号 Mark	规格 f mm Specification f mm		面漆材质 Paint materiao	漆膜厚度 Film thickness (μ m)	用途 USE	执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)				
热镀锌彩色涂层钢板 Prepainted galvanised steel	TDC51D+Z TDC52D+Z TDC53D+Z	0.3-1.2	750-1300	聚酯 (PE) 高耐候聚酯 (HDP) 硅改性聚酯 (SMP) 氟碳 (PVDF)	5+15/6 及以上	压瓦板 复合板 家电板	GB/T 12754-2019
热镀锌铝彩色涂层钢板 Prepainted galvanlume steel	TDC51D+AZ TDC52D+AZ TDC53D+AZ	0.3-1.2	750-1300	聚酯 (PE) 高耐候聚酯 (HDP) 硅改性聚酯 (SMP) 氟碳 (PVDF)	5+15/6 及以上	压瓦板 复合板 家电板	GB/T 12754-2019

热镀锌产品 / Hot dip galvanized products (GI)

产品名称 Product Name	牌号 Mark	规格 f mm Specification f mm				执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)	锌层重量 Coating mass(g/m ²)	表面处理 Surfacetreatment	
普通低碳钢 Ordinary low carbon steel	DC51D+Z DC52D+Z	0.3-2.0	750-1300	40-275	C、C3、O	GB/T 2518-2019
无间隙原子钢 Interstitial free steel	DC53D+Z	0.3-2.0	750-1300	40-275	C、C3、O	GB/T 2518-2019
结构钢 Structual steel	S250GD+Z S280GD+Z S300GD+Z S320GD+Z S350GD+Z S390GD+Z S420GD+Z S450GD+Z S550GD+Z	0.3-2.0	750-1300	40-275	C、C3、O	GB/T 2518-2019
日标低碳钢 Japanese standard low carbon	SGCC SGCD1 SGCD2 SGCD3	0.3-2.0	750-1300	40-275	C、C3、O	JIS G3302-2019
日标结构钢 Japanese standard structural steel	SGC340 SGC400 SGC440	0.3-2.0	750-1300	40-275	C、C3、O	JIS G3302-2019
美标普通低碳钢 American standard ordinary low carbon steel	CS A、B、C 类 FS A、B 类	0.3-2.0	750-1300	40-275	C、C3、O	ASTM A653/A653M2018
美标深冲钢 American standard deep drawing steel	DDS A 类 DDS C 类	0.3-2.0	750-1300	40-275	C、C3、O	ASTM A653/A653M2018
美标结构钢 American standard structural steel	SS340 级别 1 SS340 级别 2 SS340 级别 3 SS340 级别 4 SS380	0.3-2.0	750-1300	40-275	C、C3、O	ASTM A653/A653M2018

热镀锌铝产品 / Hot-dip aluminum zinc plating (GL)

产品名称 Product Name	牌号 Mark	规格 f mm Specification f mm				执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)	锌层重量 Coating mass(g/m ²)	表面处理 Surfacetreatment	
普通低碳钢 Ordinary low carbon steel	DC51D+AZ DC52D+AZ	0.3-2.0	750-1300	40-180	C、AF、O	GB/T 2518-2019
无间隙原子钢 Interstitial free steel	DC53D+AZ	0.3-2.0	750-1300	40-180	C、AF、O	GB/T 2518-2019
结构钢 Structual steel	S250GD+AZ S280GD+AZ S300GD+AZ S320GD+AZ S350GD+AZ S390GD+AZ S420GD+AZ S450GD+AZ S550GD+AZ	0.3-2.0	750-1300	40-180	C、AF、O	GB/T 2518-2019
日标低碳钢 Japanese standard low carbon	SGLCC SGLCD1 SGLCD2 SGLCD3	0.3-2.0	750-1300	40-180	C、AF、O	JIS G3321-2019
日标结构钢 Japanese standard structural steel	SGLC340 SGLC400 SGLC440	0.3-2.0	750-1300	40-180	C、AF、O	JIS G3321-2019
美标普通低碳钢 American standard ordinary low carbon steel	CS A、B、C 类 FS A、B 类	0.3-2.0	750-1300	40-180	C、AF、O	ASTM A792A792M-2018
美标深冲钢 American standard deep drawing steel	DDS A 类 DDS C 类	0.3-2.0	750-1300	40-180	C、AF、O	ASTM A792A792M-2018
美标结构钢 American standard structural steel	SS340 级别 1 SS340 级别 2 SS340 级别 3 SS340 级别 4 SS380	0.3-2.0	750-1300	40-180	C、AF、O	ASTM A792A792M-2018

Deep processing of steel 钢材深加工

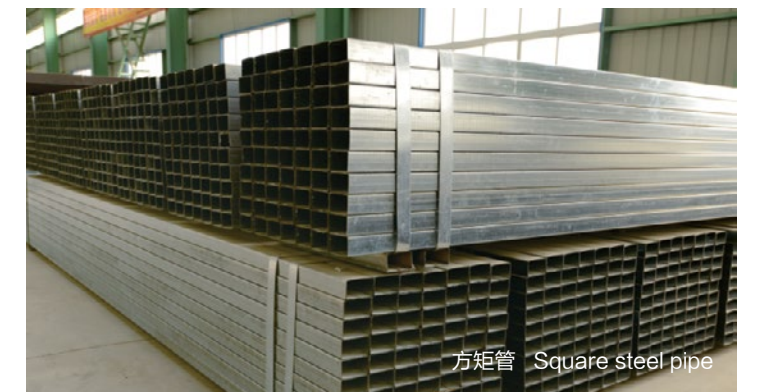
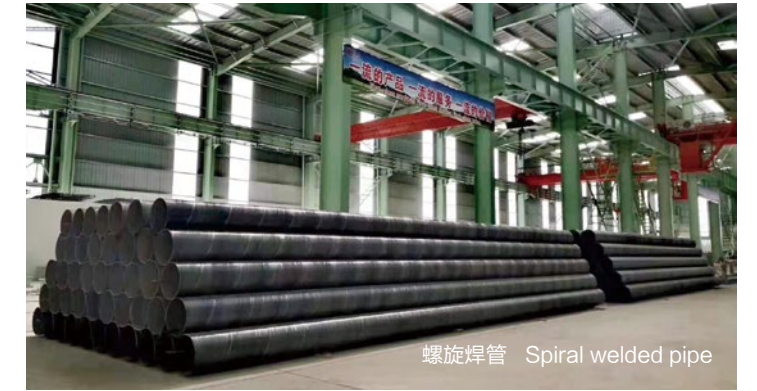
为响应国家政策积极推进转型升级，延伸钢铁产业链，做大钢材深加工，敬业集团成立河北敬业机械设备集团，总资产100亿元，打造北方大型的钢结构、钢筋加工、专用汽车、制管企业，进一步向下游产业及终端用户拓展。

In response to national policies, Jingye Group actively promoted transformation and upgrading. It extended the steel industry chain and expanded steel deep processing business. The Group established Hebei Jingye Machinery and Equipment Group, with total assets of 10 billion yuan. To build large-scale enterprise engaged in steel structure, steel bar processing, special purpose vehicles, pipe making in Northern China, further expanding to downstream industries and end users.



河北敬业机械设备集团将全力打造中国极具竞争力的钢材深加工基地，变单纯的制造业为个性化加工配送服务，大手笔运作钢材深加工各个产业，打造年产值百亿元的深加工园区。

Hebei Jingye Machinery Equipment Group will make every effort to build a highly competitive steel deep processing base in China, transform the simple manufacturing industry into personalized processing and distribution services, operate various industries of steel deep processing with great efforts, and create a deep processing park with an annual output value of tens of billions of yuan.

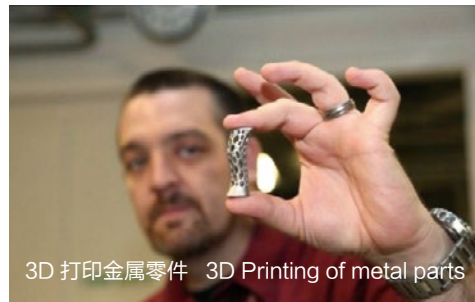


为更好实现企业转型升级，促进经济发展和产业结构调整，投资 23.4 亿元成立河北敬业增材制造科技有限公司，包含金属粉末、3D 打印、注射成型等多条生产线，是全球领先的全流程增材制造企业。自 2016 年投产以来，多种合金粉末产品质量已达到国内先进水平。企业被列入“河北省军民融合性企业”，入选中国制造 2025 “2018 年智能制造综合标准化与新模式应用项目”，荣获 2019 年度中国机械工业科学技术奖—科技进步类一等奖，受到国家工信部高度重视。

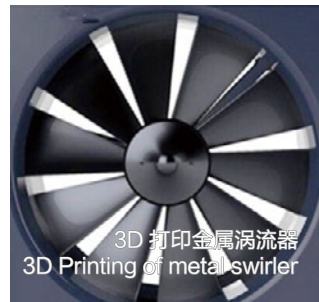
In order to better realize the transformation and upgrading of the enterprise, and promote economic development and industrial structure adjustment, the Group established Hebei Jingye Additive Manufacturing Technology Co., Ltd. with an investment of 2.34 billion yuan, which has many production lines for metal powder, 3D printing and injection molding. It is the world's leading full-process additive manufacturing enterprise. Since the production line was put into operation in 2016, the quality of various alloy powder products has reached the advanced level in China. The enterprise was listed into "Enterprises integrating military and civilian industry in Hebei Province", selected as "2018 Intelligent Manufacturing Comprehensive Standardization and New Model Application Project" in Made in China 2025 Plan, and won the Scientific and Technological Progress First Prize of China Machinery Industry Science and Technology Award in 2019. It is highly valued by the Ministry of Industry and Information Technology.



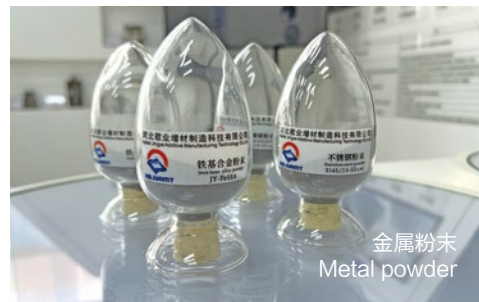
3D 打印中心 3D Printing center



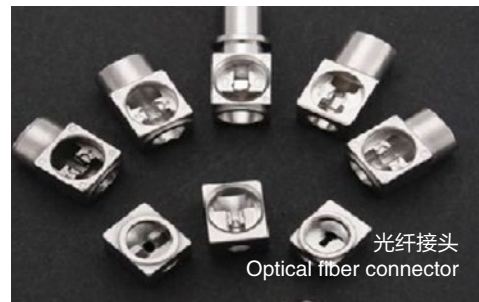
3D 打印金属零件 3D Printing of metal parts



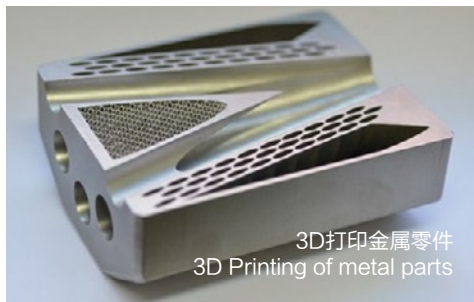
3D 打印金属涡流器 3D Printing of metal swirler



金属粉末 Metal powder



光纤接头 Optical fiber connector



3D打印金属零件 3D Printing of metal parts



河北敬业增材制造科技有限公司 Hebei Jingye additive manufacturing technology Co., Ltd

敬业集团驻京总部位于北京市丰台区南四环西路 188 号 16 区，是敬业集团向外部拓展的一个平台，同时也是集团对外联络的窗口。

Located in Block 16, No.188 Nansihuan West Road, Fengtai District, Beijing City, headquarter of Jingye Group in Beijing serves as a platform for Jingye Group to expand outward and also a window for Jingye Group for external Communication.



- | | | |
|---|---|---|
| 1 | 2 | 1、敬业集团驻京总部大楼 |
| | 3 | 2、前台 |
| | 3 | 3、办公室图片 |
| | | 1. Office Building of Beijing Headquarter |
| | | 2. Guest Service |
| | | 3. Office |

敬业集团为做大非钢经济，成立房地产公司，积极参与平山县旧城改造、南甸城镇化建设，打造西城华府、藏龙镇等多个精品项目。集团为助力乡村振兴战略，依托优质天然旅游资源，建设黄金寨、王母山、迪山云顶、民族风情园，打造全国大型康养旅游基地。



黄金寨·明珠湖 Huangjinzhai Mingzhu Lake



黄金寨·游客服务中心 Huangjinzhai Service Center



民族风情园 National-style Garden



王母山·天宫 Wangmu Mountain heavenly palace



迪山云顶 Dishan Yunding



悬崖火车 Cantilever train



少数民族特色表演 Ethnic Minority Featured Performance



云顶滑雪 Cloud Skiing



云顶极限越野 Cloud top extreme off-road



宫廷家具博物馆 Palace Furniture Museum



七彩滑草 Colorful grass

In order to expand the non-steel economy, Jingye Group established a real estate company, actively participated in the transformation of the old city of Pingshan County and the urbanization construction of Nandian, and built many high-quality projects such as Xicheng Huafu and Canglong Town. In order to help the rural revitalization strategy, relying on high-quality natural tourism resources, the Group has built Golden Village, Wangmu Mountain, Dishan Yunding and ethnic customs gardens to build a large-scale recreational tourism base in China.

敬业集团拥有两座五星级酒店—敬业大酒店、野生原酒店和挂牌四星准五星级酒店——敬业宾馆，景区分别拥有民族风情酒店和黄金寨酒店。为进一步打造健康产业，利用当地优质水资源开发“藏龙冰泉”桶装水和“致活”瓶装水。



敬业大酒店 Jingye Hotel



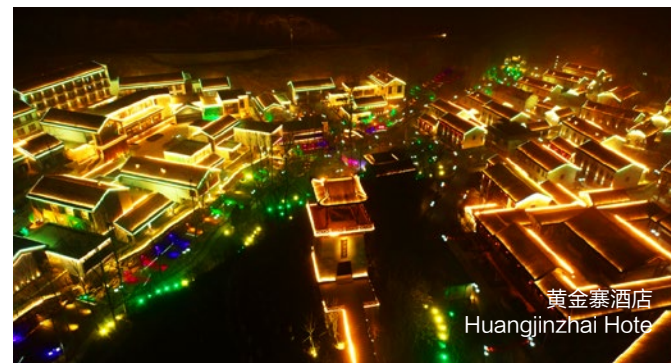
敬业宾馆 Jingye Guesthouse



河北野生原度假村缥缈间温泉
Hebei Yushengyuan Resort Piaomiaojian hot spring



民族风情酒店
Ethnic Style Hotel



黄金寨酒店
Huangjinzhai Hotel

Jingye Group owns two five-star hotels - Jingye Grand Hotel, Wild Original Hotel, and a listed four star quasi five star hotel - Jingye Hotel. The scenic area respectively has ethnic style hotels and Golden Village hotels. In order to further build a healthy industry, we will utilize local high-quality water resources to develop "Canglong Ice Spring" bottled water and "Zhihuo" bottled water.

为抓住京津冀一体化发展机遇，拓展发展空间，2016年河北敬业医药科技股份有限公司实施转型升级，搬迁至北京·沧州渤海新区生物医药产业园，专注于医药制剂及原料药的技术研发及制造，致力于成长为全球极具竞争力的水杨酸及阿司匹林制造商。

To seize the opportunities for integrated development of Beijing-Tianjin-Hebei Region and expand the development space, Hebei Jingye Pharmaceutical Technology Co., Ltd. rolled out transformation and upgrading in 2016 and was relocated to Beijing Cangzhou Bohai New District Biopharmaceutical Industrial Park. Focusing on the technological research and development of pharmaceutical preparations and APIs, it's committed to growing into the world's most competitive manufacturer of salicylic acid and aspirin.



阿司匹林 Aspirin



水杨酸 Salicylic acid

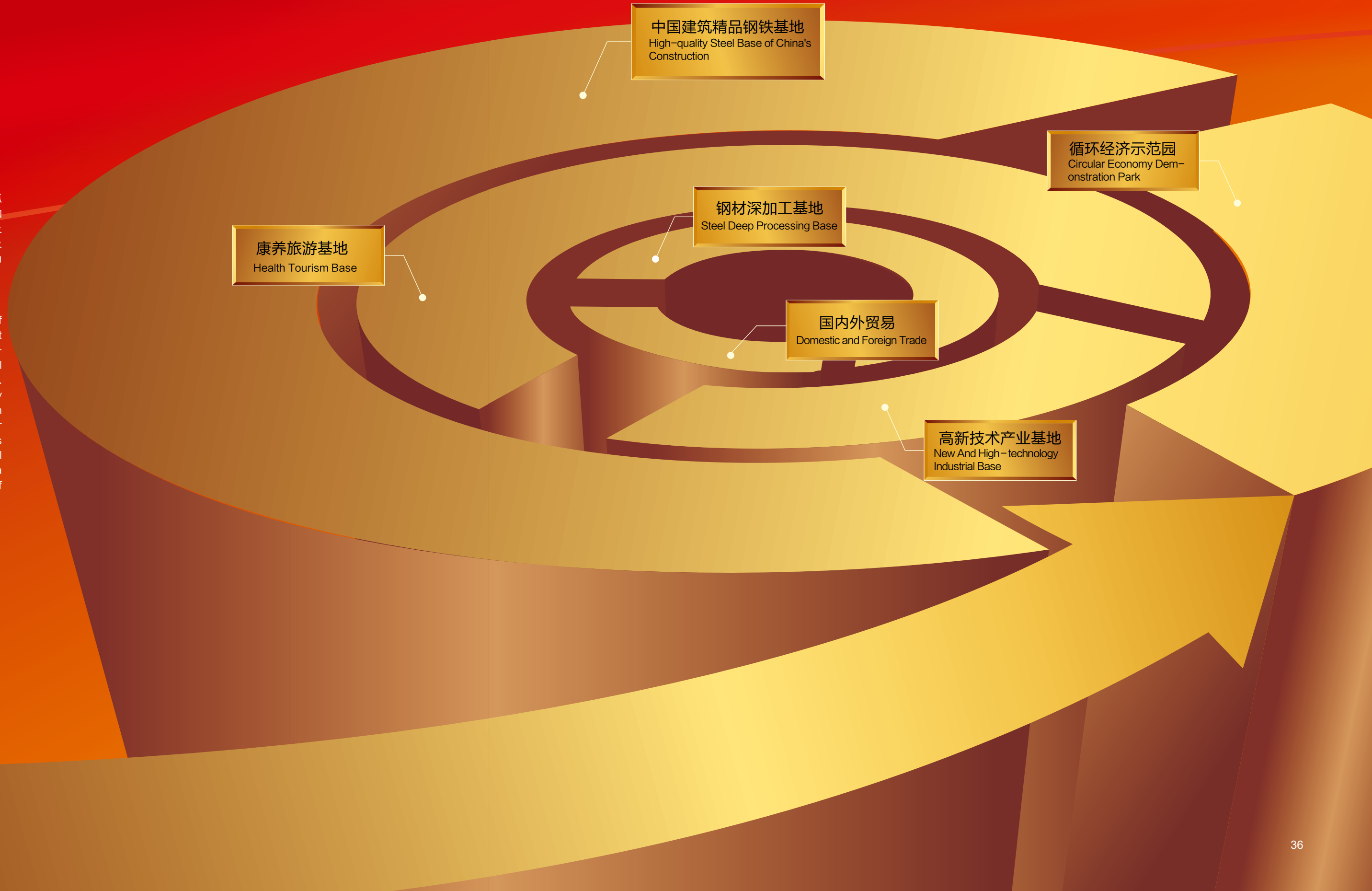


河北敬业医药科技股份有限公司 Hebei Jingye Pharmaceutical Science and Technology Co., Ltd

DEVELOPMENT VISION 发展愿景

敬业集团将认真贯彻党和国家的方针政策，在双循环新发展格局下抓机会、求发展，打造中国建筑精品钢铁基地、循环经济示范园、钢材深加工基地与高新技术产业基地，做大做强钢材深加工、国际贸易、高科技及康养旅游四个板块，做全球钢材和金属制品供应服务商，做全球小矿种及各种能源贸易商，朝着国内效益最好、国际一流的企业目标大步前行，为实现产业报国贡献力量！

Jingye Group will earnestly implement the principles and policies of the Party and the state, seize opportunities and seek development under the "dual circulation" development pattern, build a high-quality steel base, a cycling economy demonstration park, a steel deep processing base and a high-tech industrial base in China. The Group will strengthen and expand its four sectors, namely steel deep processing, international trade, high-tech and health preservation tourism. It is committed to being a global supplier of steel and metal products and a global trader of rare minerals and various energy sources, and stride forward towards the goal of becoming the best profit-making enterprise in China and a first-class enterprise in the world, contribute to the realization of industry serving the country!



服务部室：

综合服务部： 电话：0311-82888888 82871157
 传真：0311-82871819
 人力资源部： 电话：0311-82873538 82871869
 采购部： 电话：0311-82871024
 传真：0311-82873502
 全球铁粉采购部： 电话：0311-82870130 82871045
 传真：0311-82871815
 销售总公司： 电话：0311-82878888
 传真：0311-82870918
 钢材深加工： 电话：0311-82897513
 传真：0311-82897513
 敬业集团驻京总部： 电话：010-57645966
 酒店总公司： 电话：0311-82017666
 传真：0311-83982008
 旅游部： 电话：0311-82885201 82915666
 24小时售后服务热线： 400-654-2007
 0311-966666

SERVICE DEPARTMENTS
AND OFFICE:

Comprehensive Service Department: Tel: 0311-82888888 82871157
 Fax: 0311-82871819
 Human Resources Department: Tel: 0311-82873538 82871869
 Purchasing Department: Tel: 0311-82871024
 Fax: 0311-82873502
 Global Iron Powder Purchasing Department: Tel: 0311-82870130 82871045
 Fax: 0311-82871815
 Sales Corporation: Tel: 0311-82878888
 Fax: 0311-82870918
 Steel deep processing: Tel: 0311-82897513
 Fax: 0311-82897513
 Beijing Headquarter of Jingye Group: Tel: 010-57645966
 Hotel General Company: Tel: 0311-82017666
 Fax: 0311-83982008
 Ministry of tourism: Tel: 0311-82885201 82915666
 24-hour after-sales service hotline: 400-654-2007
 0311-966666

钢铁分公司及主要贸易公司：

乌兰浩特钢铁有限责任公司
 地址：乌兰浩特市新桥西街29号
 电话：0482-8390248 传真：0482-8390157
 广东敬业钢铁有限责任公司
 地址：广东省揭阳市空港经济区地都镇红岗村长浦地段
 电话：0663-8398639 传真：0663-8398655
 广东粤北联合有限公司
 地址：广东省清远市英德市桥头镇熊屋村粤北钢厂前台
 电话：0736-2778000 传真：0736-2778000
 英国钢铁有限公司
 地址：英国北林肯郡斯肯索普布里格路行政大楼, DN16 1XA
 电话：+44 (0) 1724 40404
 敬国际（新加坡）私人有限公司
 地址：新家坡淡马锡林荫道8号新达城3座15-07室
 电话：0065-63335630 邮编：038988
 敬业国际（香港）有限公司
 地址：香港干诺道中168-200号信德中心招商局大厦1703室
 电话：00852-28549886 传真：00852-28549887
 敬业国际投资有限责任公司
 地址：托木斯克市卡尔马克思大街7号309室
 电话：+73822705802

BRANCH AND MAJOR TRADING COMPANIES:

Ulanhot Iron and Steel Co., Ltd
 Add: No.29 Xinqiao West Street, Ulanhot City
 Tel: 0482-8390248 Fax: 0482-8390157
 Guangdong Jingye Steel Co., Ltd
 Add: Changpu Road, Honggang Village, Didu Town, Airport Economic Zone, Jieyang City, Guangdong Province
 Tel: 0663-8398639 Fax: 0663-8398655
 Guangdong Yuebei United Co., Ltd
 Add: Xiongwu Village Yuebei Steel Factory Front Desk, Qiaotou Town, Yingde City, Qingyuan City,
 Guangdong Province
 British Steel Limited
 Add: Administration Building, Brigg Road, Scunthorpe, North Lincolnshire, DN16 1XA, United Kingdom
 Tel: +44 (0) 1724 404040
 Tel: 0736-2778000 Fax: 0736-2778000
 Jingye International (Singapore) Co., Pte., Ltd.
 Address: 8 Temasek Boulevard #15-07 Suntec Tower Three Singapore
 Tel: +65-63335630 P.C: 038988
 Jingye International (HK) Co., Ltd.
 Add: Room 1703, Merchants Building, Shun Tak Center, 168-200 Connaught road Central, Hong Kong
 Tel: 00852-28549886 Fax: 00852-28549887
 Jingye International Investment Co., Ltd.
 Add: Room 309, No. 7 Karl Marx Street, Tomsk City
 Tel: +73822705802